

**Do básico ao avançado,**  
como ter uma solução AC/DC  
otimizada para nossa realidade.



**Michael Guarizo**

Engenheiro de Aplicações





Patrocinado por



**MOUSER  
ELECTRONICS**



**BP&M**

BP&M REPRESENTAÇÕES

# Embarcados Webinar

Do básico ao avançado

Como ter uma solução AC/DC Otimizada para nossa realidade

BP&M SALES REP

# MICHAEL GUARIZO

## Professional

Current: FAE at BP&M

Past: Engineer at IBRAMED

## Academic

Electrical Engineer from Universidade Federal de Itajubá (UNIFEI)

## Personal:

Current City: Amparo

Team: Corinthians

Wife and daughter

Hobbies: Sports, cooking, games

**LinkedIn:** <https://www.linkedin.com/in/michael-felipe-guarizo/>

**E-mail:** guarizo@bpmrep.com.br



# BP&M SNAPSHOT



BP&M SALES REP

# LINECARD



**SANYO DENKI**



# BASIC STEPS OF THE AC/DC SOLUTION

1 - DETERMINE THE  
INPUT PARAMETERS

2 - CALCULATE THE  
TRANSFORMER  
PARAMETERS

3 - CALCULATE THE  
MOSFET  
PARAMETERS

4 - CALCULATE THE  
RECTIFIER DIODE  
PARAMETERS

5 - CALCULATE THE  
OUTPUT CAPACITOR  
PARAMETERS

6 - CALCULATE THE  
SNUBBER  
PARAMETERS

# 1 – INPUT PARAMETERS

PARAMETERS	VALUES
INPUT RANGE (VAC)	85-265VAC
OUTPUT VOLTAGE (VDC)	12VDC
OUTPUT CURRENT (A)	2A
OUTPUT POWER (W)	24W
OUTPUT TOLERANCE (%)	10%
TOPOLOGY	FLYBACK
EFFICIENCY (%)	85%
OUTPUT RIPPLE (V)	120mV
EXTRAS	FILTER EMC, OUTPUT FILTER, TEMPERATURE, SIZE

## 2 – TRANSFORMER PARAMETERS

### A – CORE DETERMINATION

$$AeAw = \frac{1,1 * P_{OUT} * 10^4}{K_P * K_W * f_s * J * \Delta B}$$

$P_{out}$  – Output power (W)

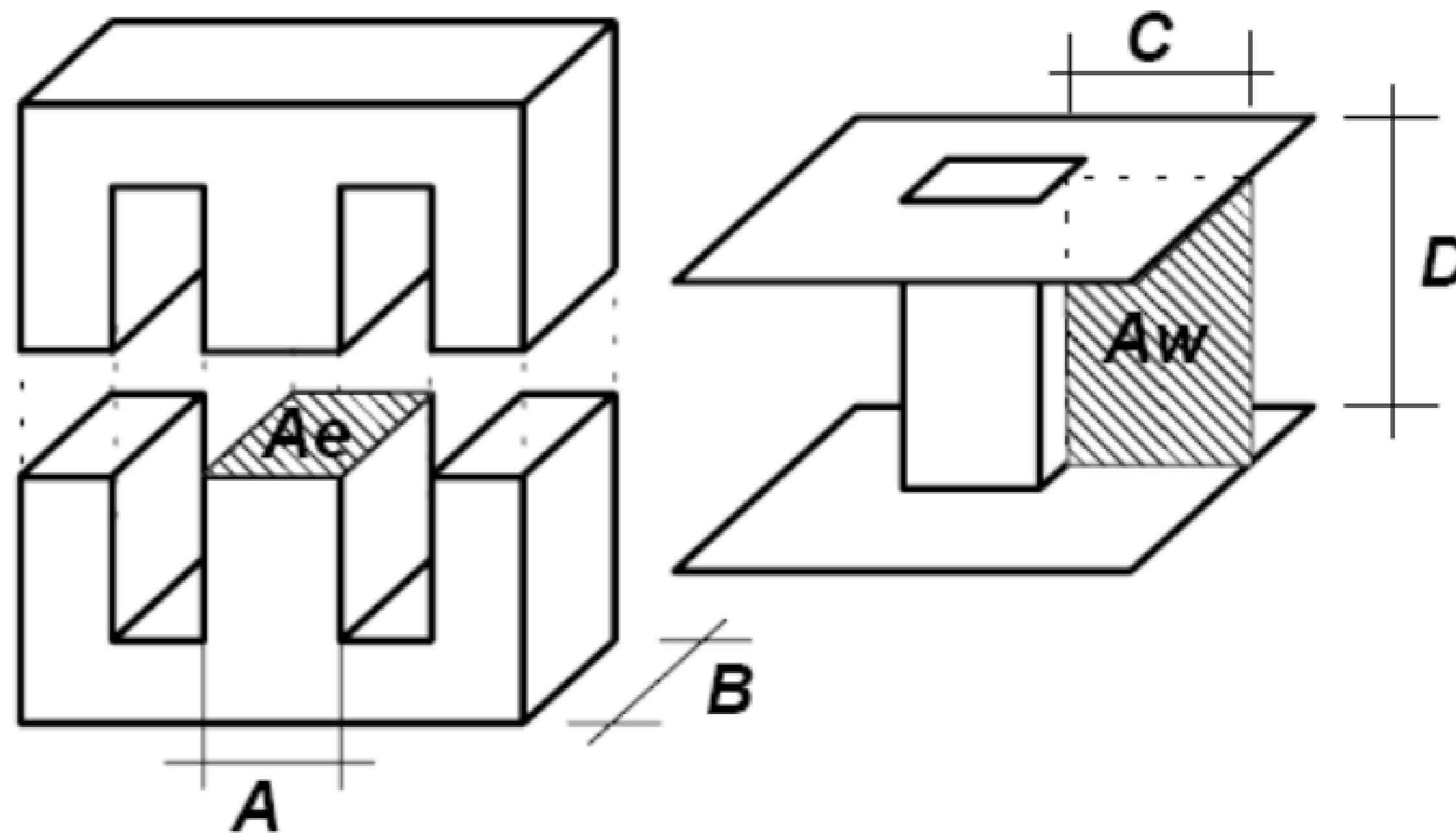
$K_p$  - Primary utilization factor (0,4 – 0,6)

$K_w$  - Winding area utilization factor (0,3 – 0,45)

$f_s$  – Switching frequency (Hz)

$J$  – Current density (300 – 550 A/cm<sup>2</sup>)

$\Delta B$  – Variation of magnetic flux (0,2 – 0,4 T)



**ZETTLER**  
electronics

 **Pulse**  
a YAGEO company

## 2 – TRANSFORMER PARAMETERS

### B – TURNS RATIO

$$D_{MAX} = \frac{V_{OR}}{V_{INmin} + V_{OR}}$$

$$\frac{N_p}{N_s} = \frac{V_{OR}}{V_O} = n$$

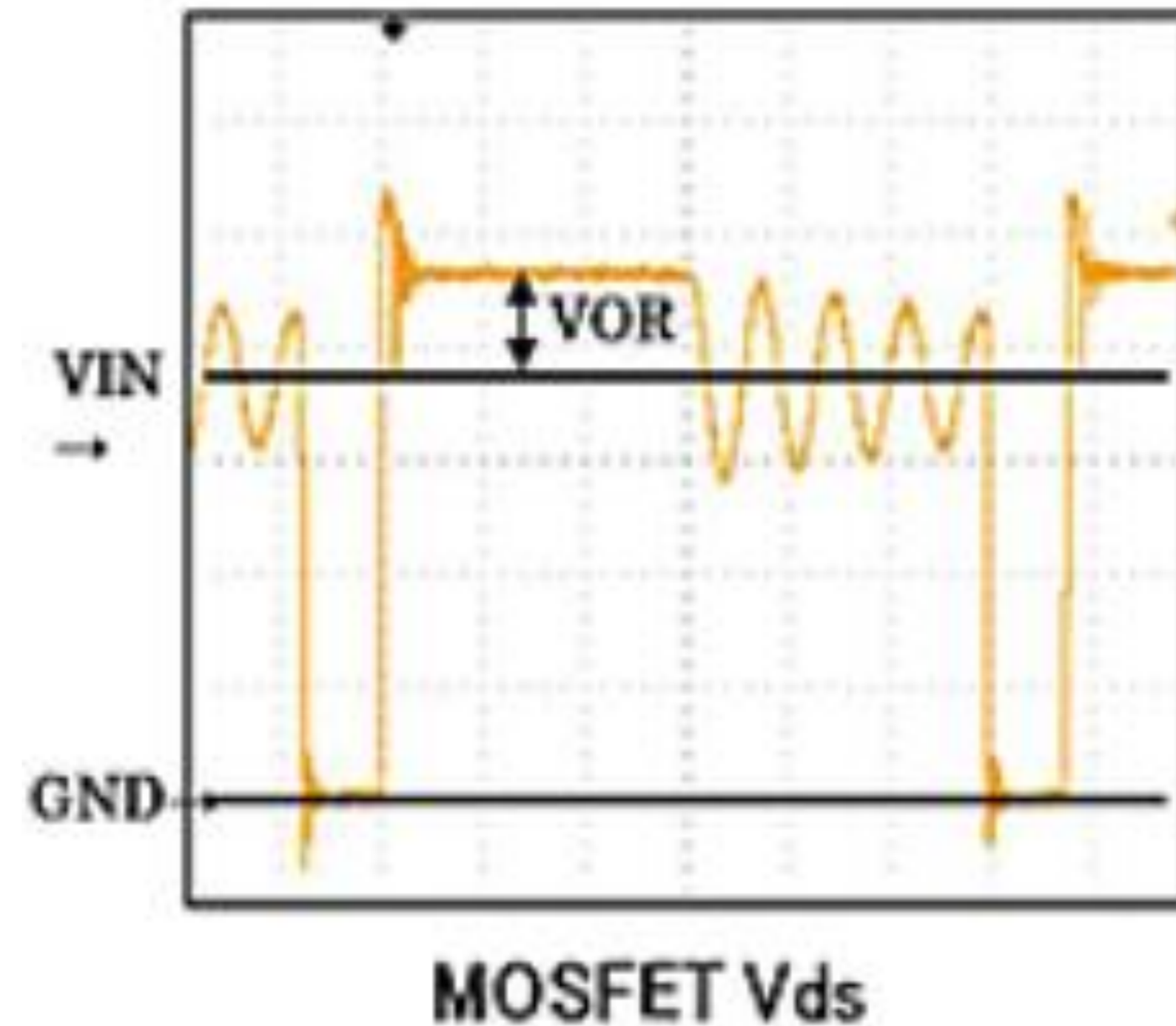
$D_{max}$  – Maximum Duty cycle of the IC (0,5 – 0,6)

$V_{OR}$  – Reflected output voltage (VDC)

$V_{INmin}$  – Minimum input voltage (VDC)

$V_O$  – Output voltage (VDC)

$n$  – Turns ratio

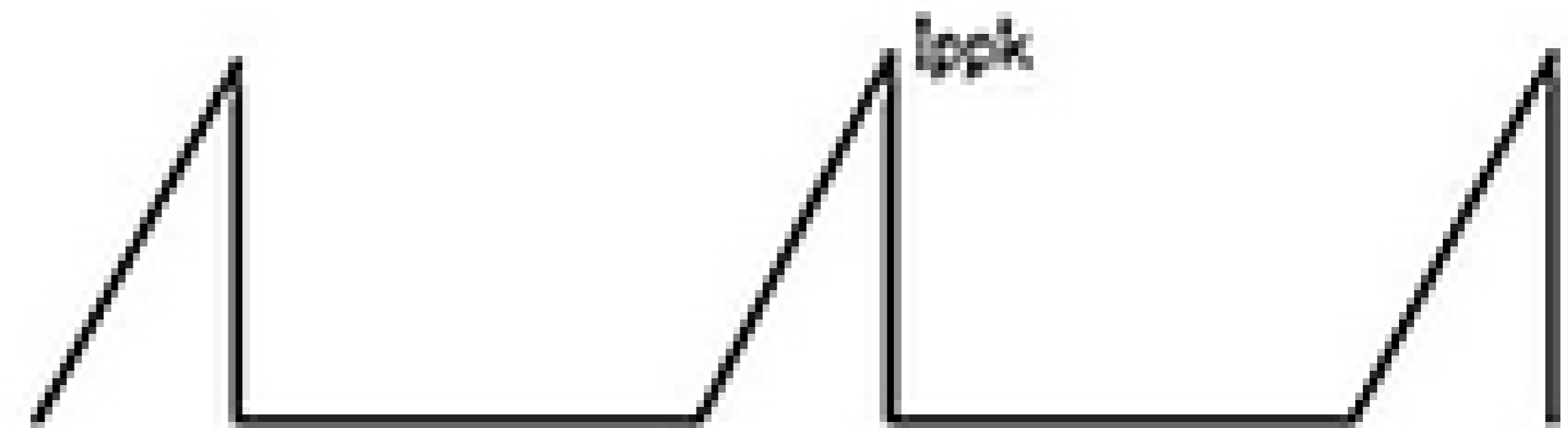


## 2 – TRANSFORMER PARAMETERS

### C – PRIMARY INDUCTANCE

$$L_p = \frac{(V_O + V_F) * (1 - D_{max})^2}{2 * I_{o_{max}} * f_s} * n^2$$

$$I_{ppk} = \frac{2 * I_{o_{max}}}{1 - D_{max}} * n^2$$



$L_p$  – Primary inductance (H)

$V_F$  – Forward voltage of the rectifier diode (V)

$I_{o_{max}}$  – Maximum current output (A)

$I_{ppk}$  – Primary peak current (A)

## 2 – TRANSFORMER PARAMETERS

### D – PRIMARY, SECONDARY AND BIAS WINDING TURNS

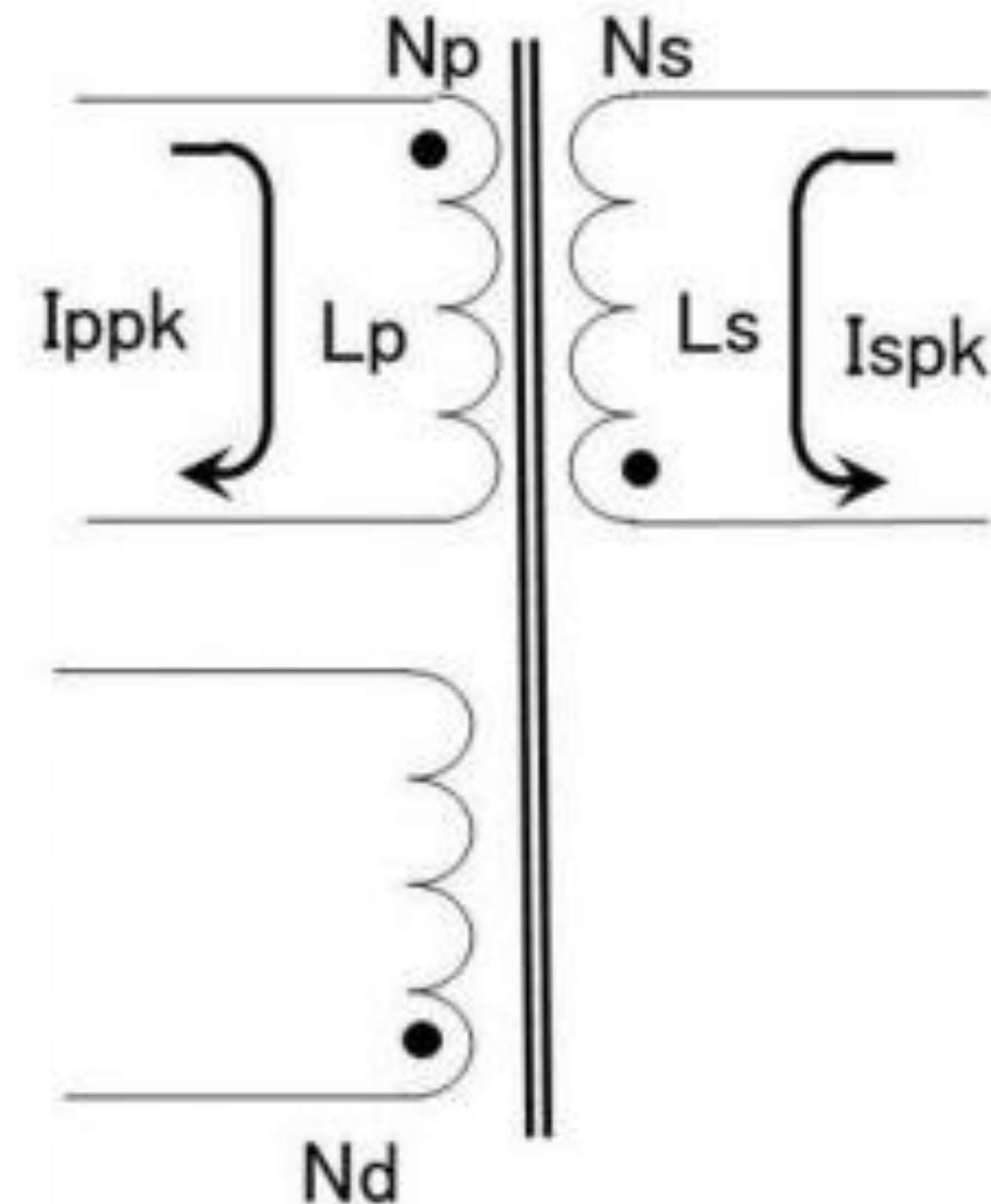
$$N_p > \frac{L_p * I_{ppk}}{A_e * \Delta B}$$

$$N_s = \frac{N_p}{n}$$

$$N_d = N_s * \frac{V_{CC_{IC}} + V_{F_{IC}}}{V_O + V_F}$$

$V_{CC_{ic}}$  – IC voltage (V)

$V_{F_{ic}}$  – Forward voltage of the IC rectifier diode

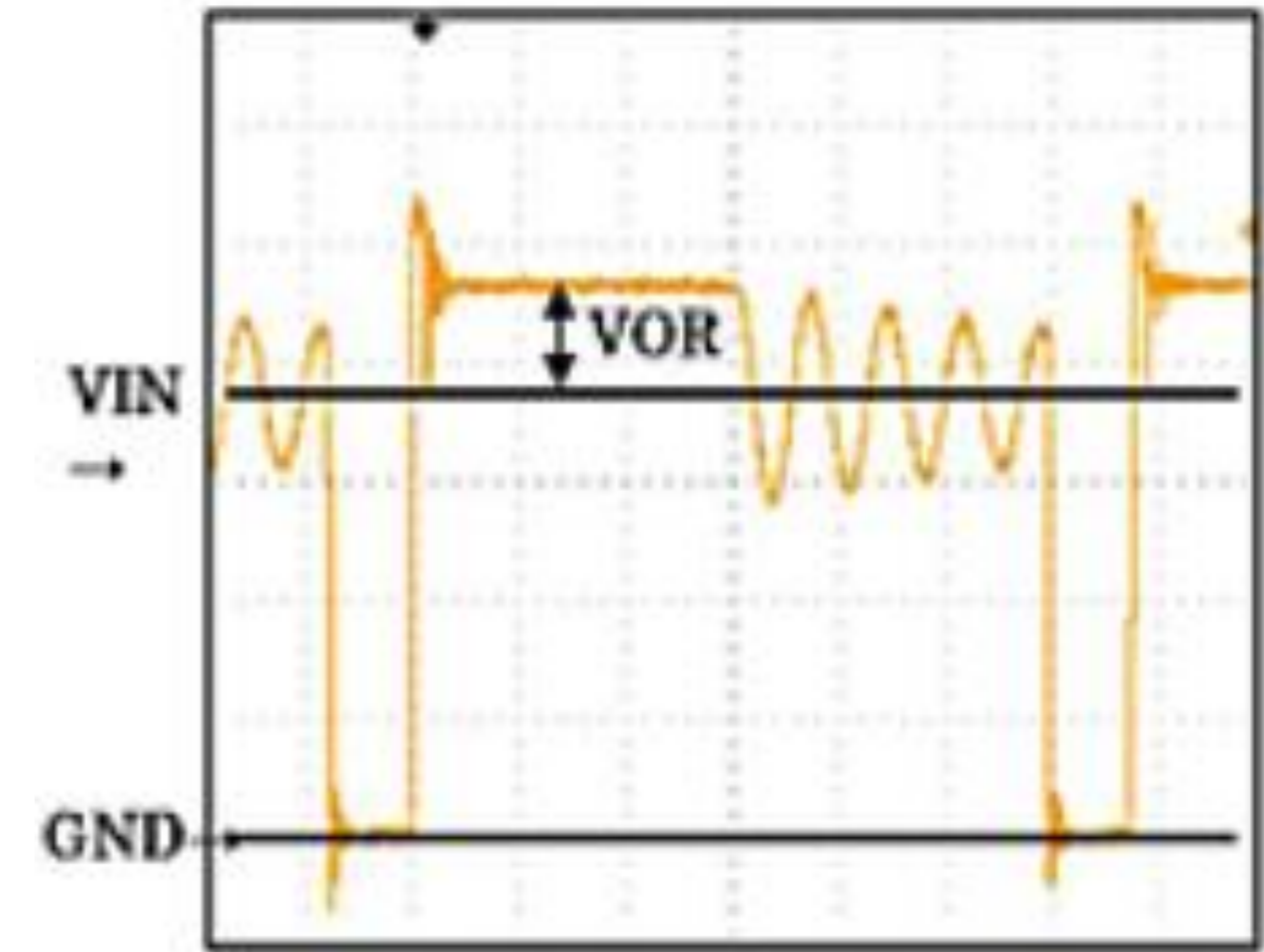


# 3 - MOSFET PARAMETERS

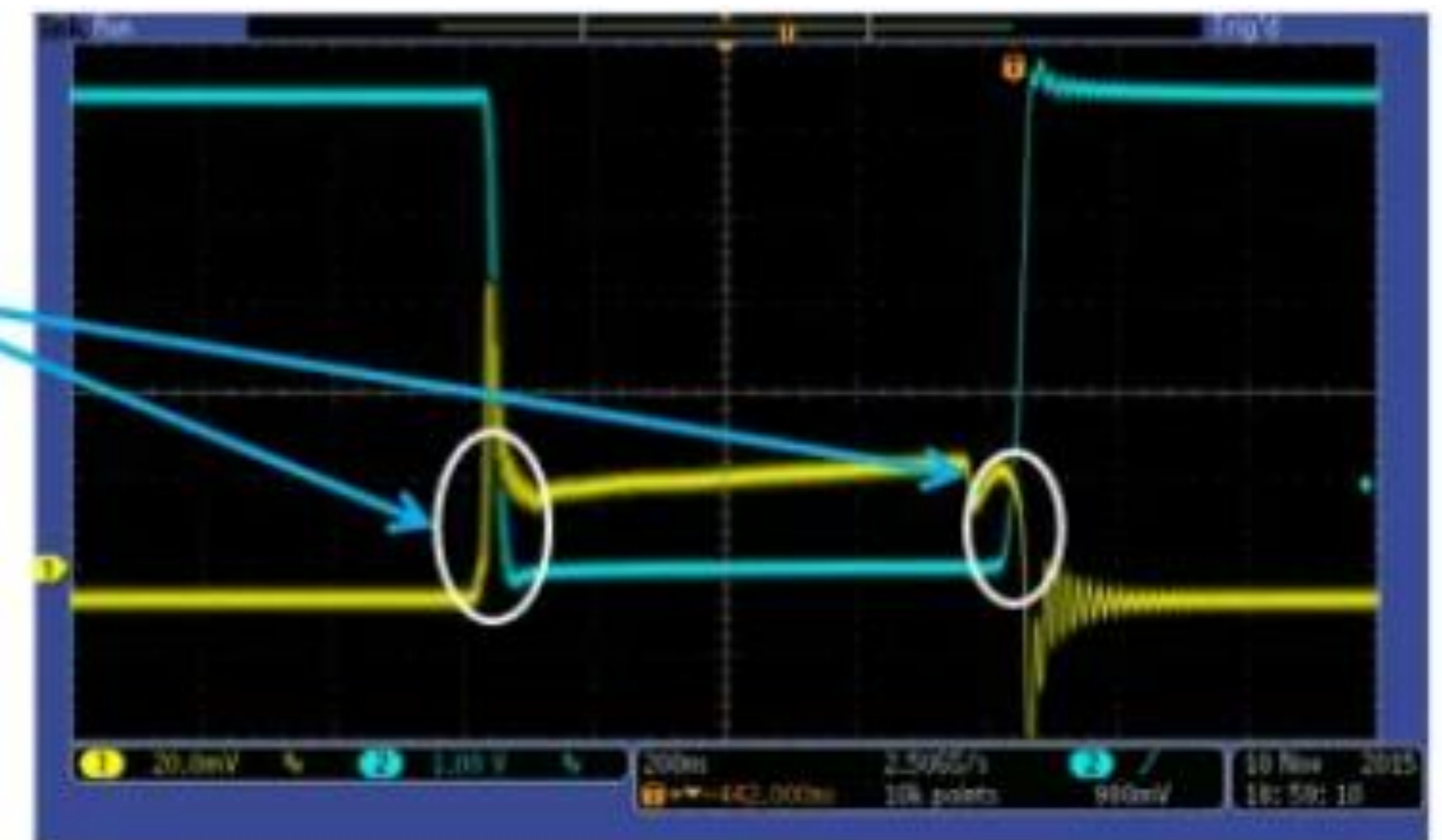
$$P_{sw} = V_{DS} * I_{ppk} * f_s * \frac{(Q_{GS2} + Q_{GD})}{I_G}$$

$$V_{DS} = VIN_{max} + V_{OR} + V_{spike}$$

$$I_{DS} > I_{ppk}$$



MOSFET Vds



Regions of power loss



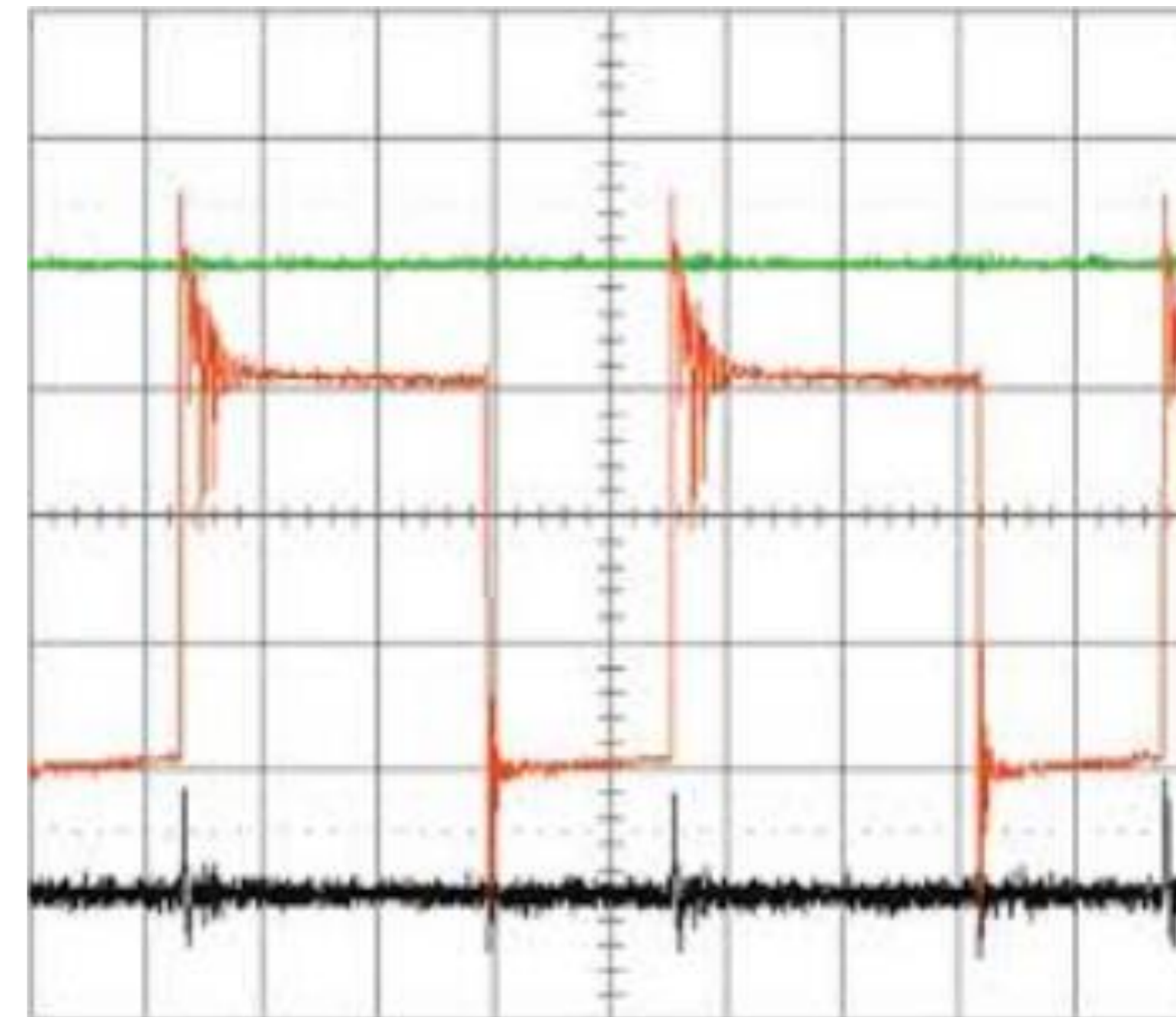
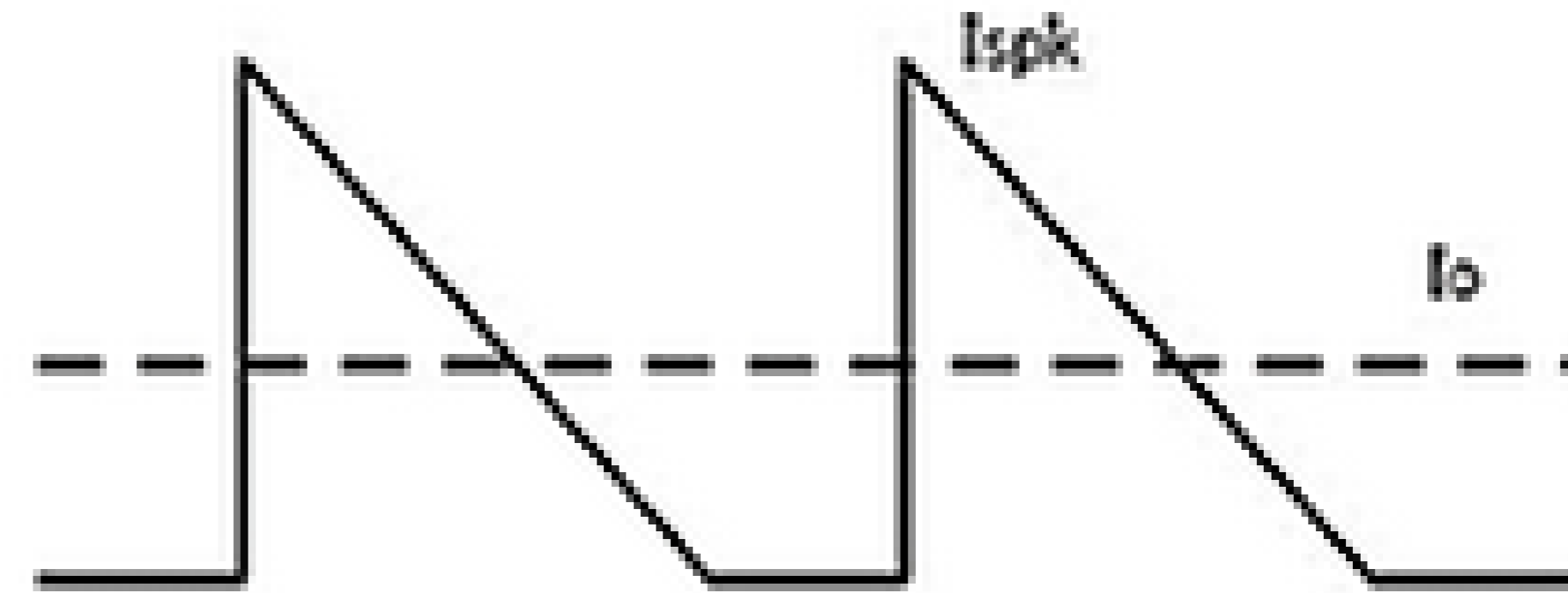
## 4 - RECTIFIER DIODE PARAMETERS

$$I_{spk} = \frac{2 * I_{o_{max}}}{1 - D_{max}}$$

$$P_D = V_F * I_{spk}$$

$$I_D > I_{spk}$$

$$V_D > V_{OR} + V_{spike}$$



## 5 – OUTPUT CAPACITOR PARAMETERS

$$C_{O_{min}} = \frac{D_{max} * I_{O_{max}}}{f_s * \Delta V_o}$$

$$ESR < \frac{\Delta V_o}{I_{spk}}$$

$$I_{co} = I_{spk} * \sqrt{\frac{1 - D_{max}}{3}}$$

$$V_{co} > 1,5 * V_o$$

Co\_min – Minimum output capacitance (F)

ESR – Equivalent series resistance (Ohm)

Ico – Output capacitor ripple current (A)

Vco – Output capacitor voltage (V)

ΔVo – Output ripple voltage (V)



## 6 – SNUBBER PARAMETERS

$$V_{clamp} = V_{max} - V_{IN}$$

$$R_{clamp} = \frac{2 * V_{clamp} * (V_{clamp} - n * V_o)}{f_s * L_{leakage} * I_{ppk}^2}$$

$$C_{clamp} = \frac{5}{f_s * R_{clamp}}$$

$$P_{clamp} = \frac{1}{2} * L_{leakage} * I_{ppk}^2 * f_s \left( \frac{V_{clamp}}{V_{clamp} - n * V_o} \right)$$

$V_{clamp}$  – Voltage drop in the Snubber (V)

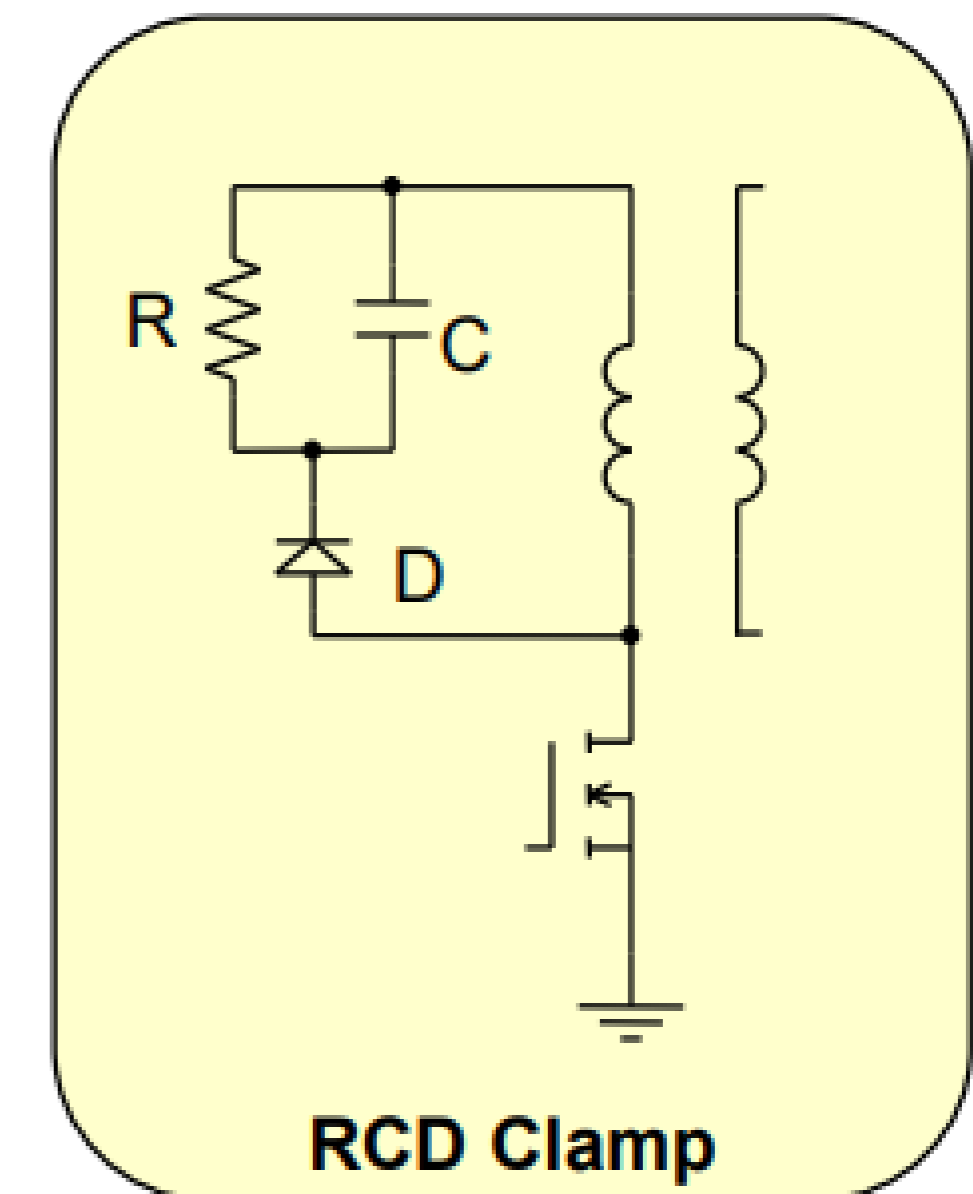
$V_{max}$  – Maximum voltage in the switch (V)

$R_{clamp}$  – Snubber resistor (Ohm)

$L_{leakage}$  – Transformer leakage inductance (H)

$C_{clamp}$  – Snubber capacitor (F)

$P_{clamp}$  – Snubber resistor power (W)



# ADVANCED STEPS OF THE AC/DC SOLUTION

1 – EMC/EMI FILTER

2 – PROTECTIONS

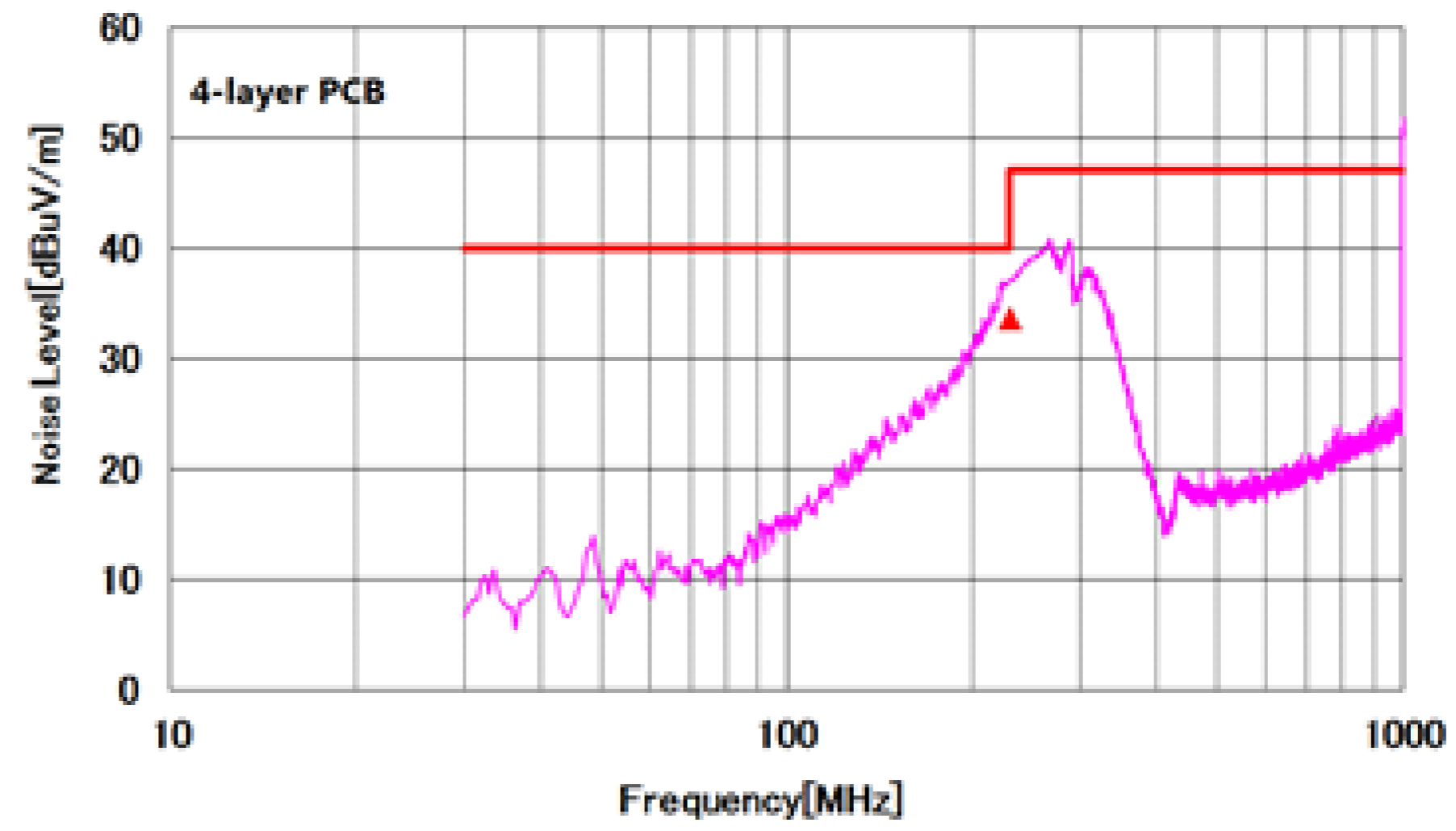
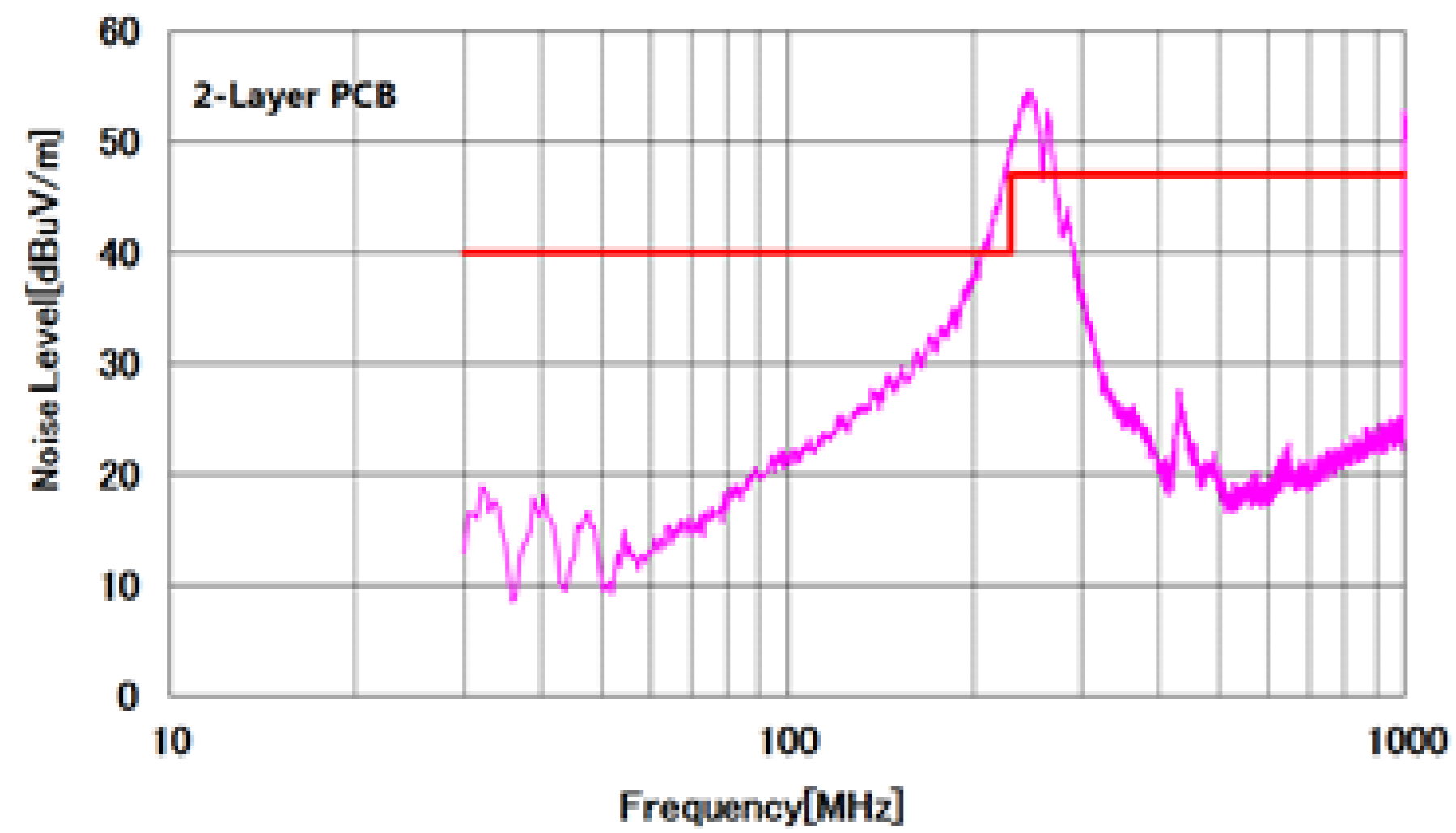
3 – TRANSFORMER  
GOOD PRACTICES

4 – OUTPUT FILTER

5 – SNUBBER  
OPTIMIZATION

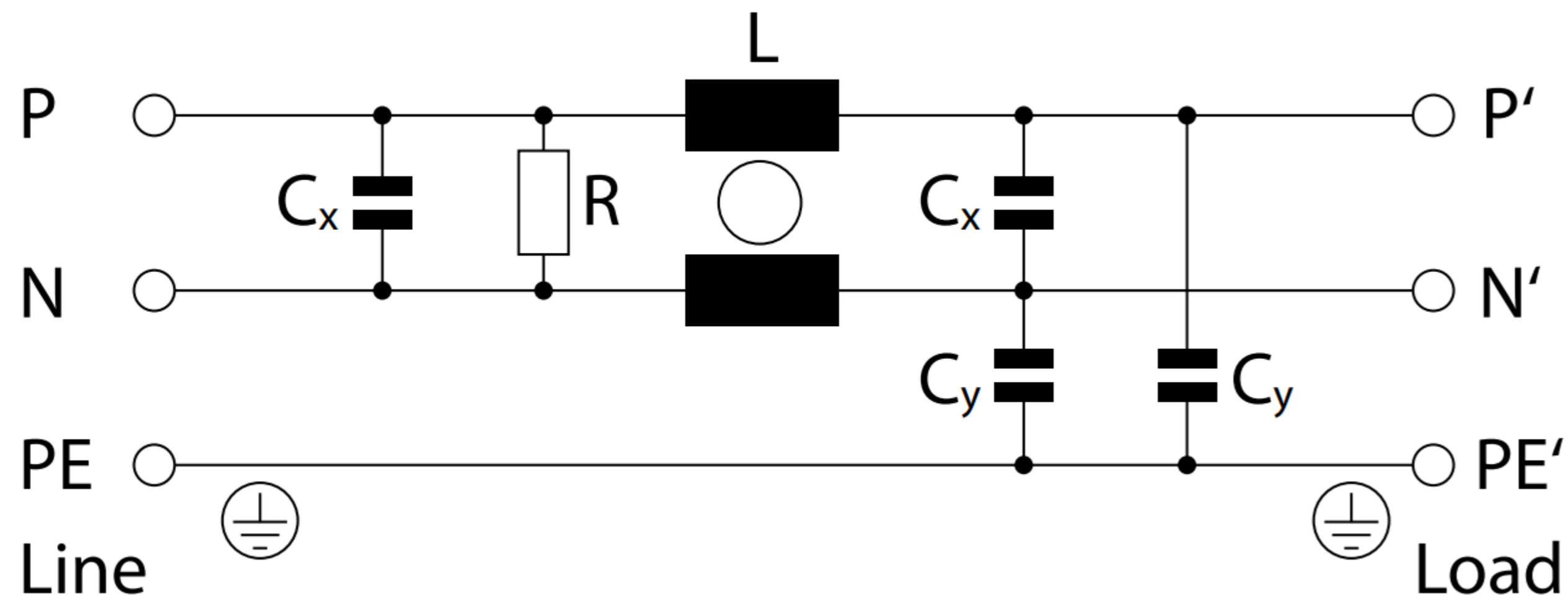
6 – ADVANTAGES OF  
POWER  
INTEGRATIONS IC

# 1 – EMC/EMI FILTER

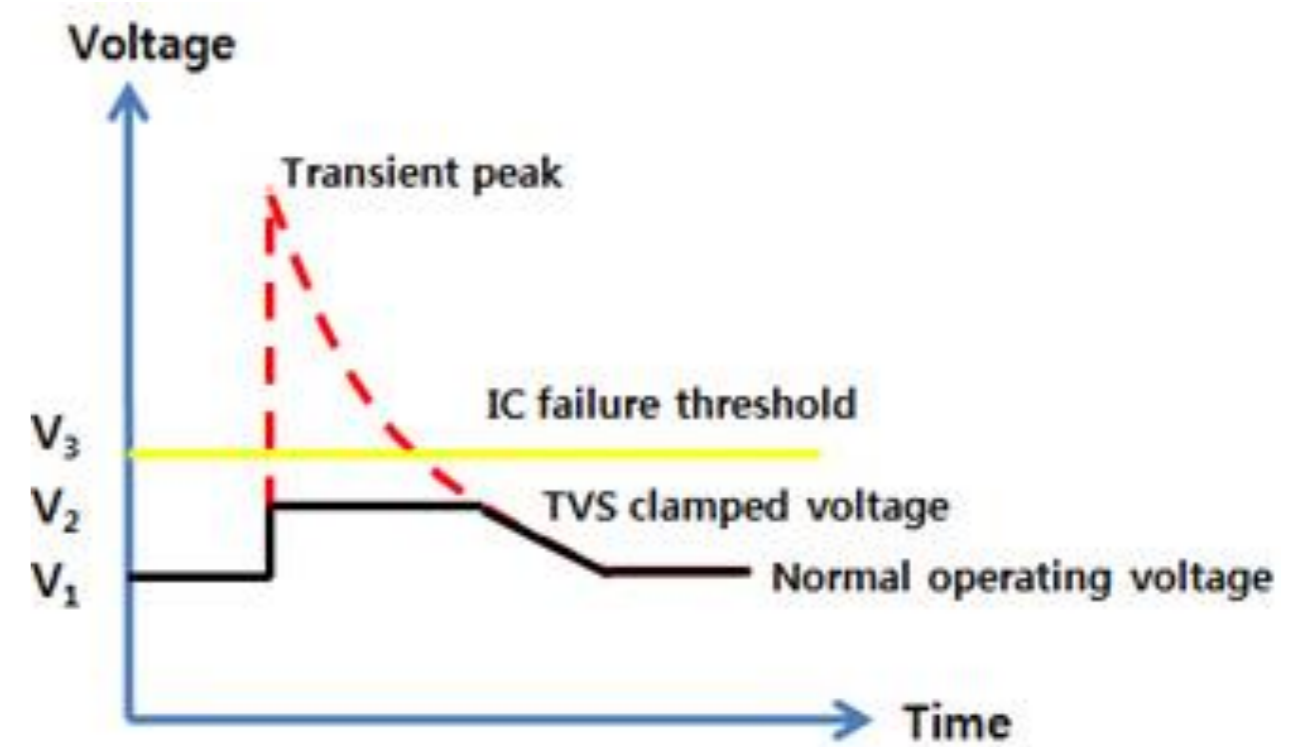
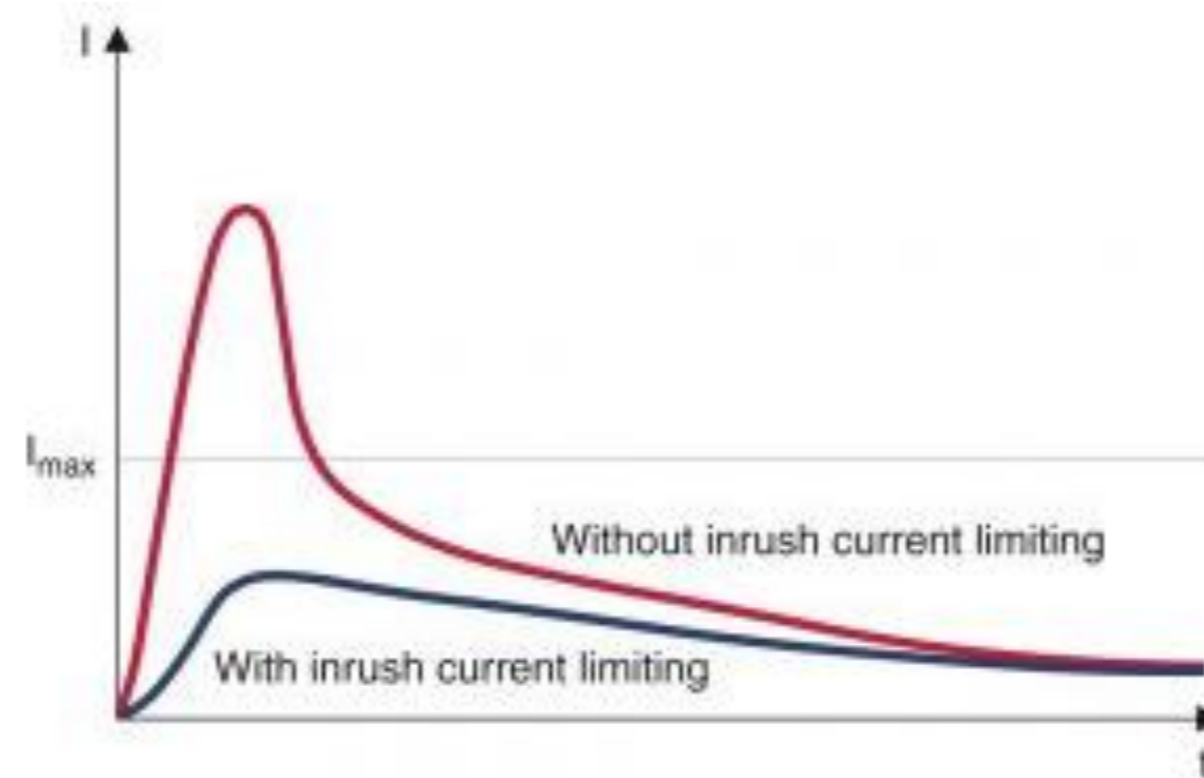
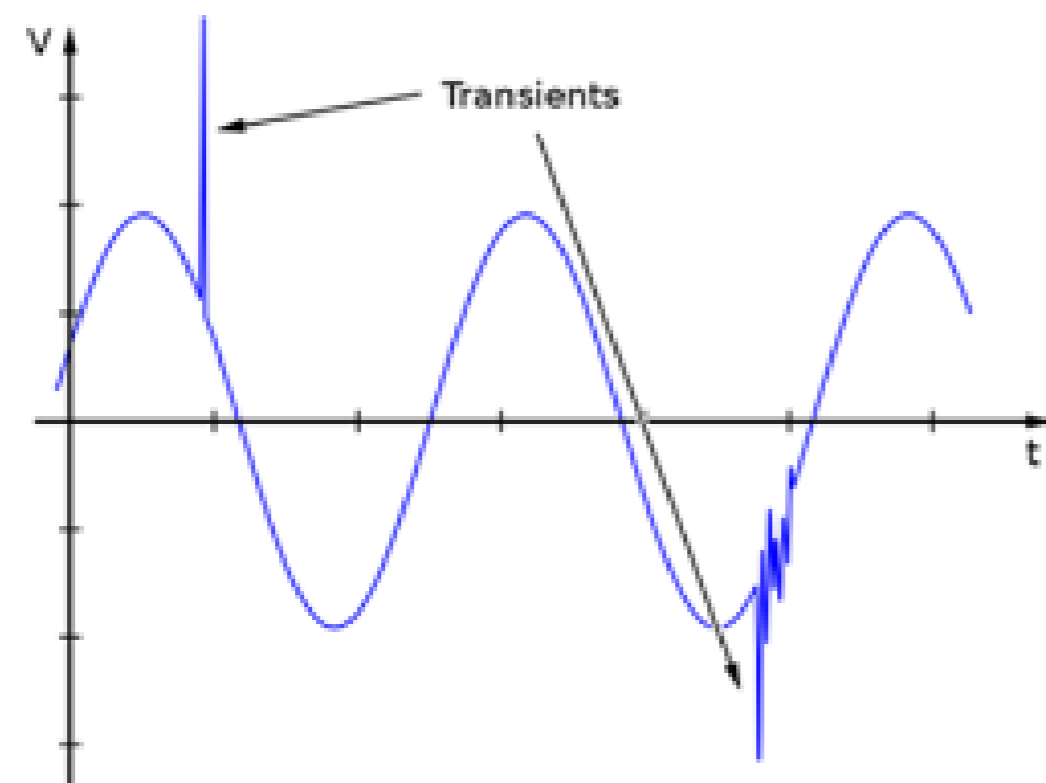
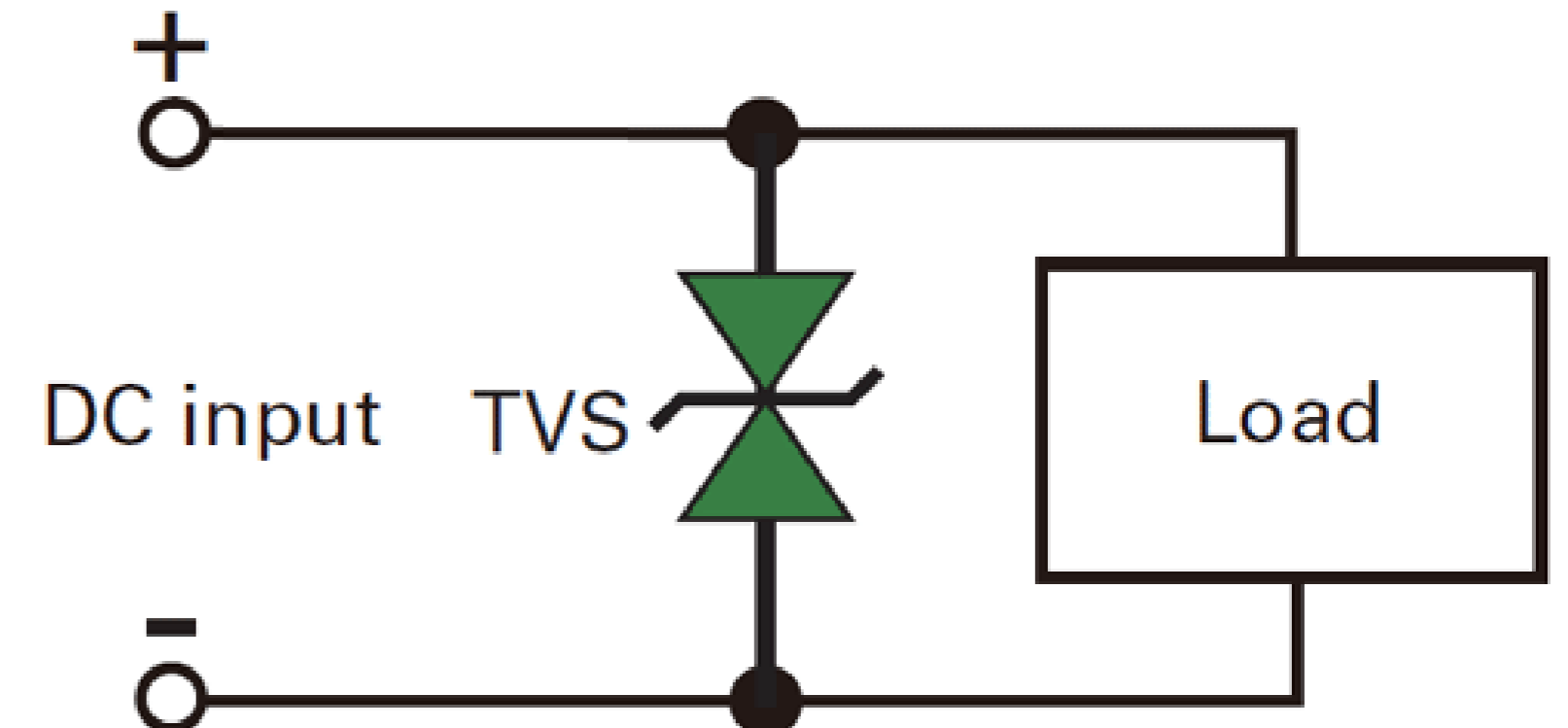
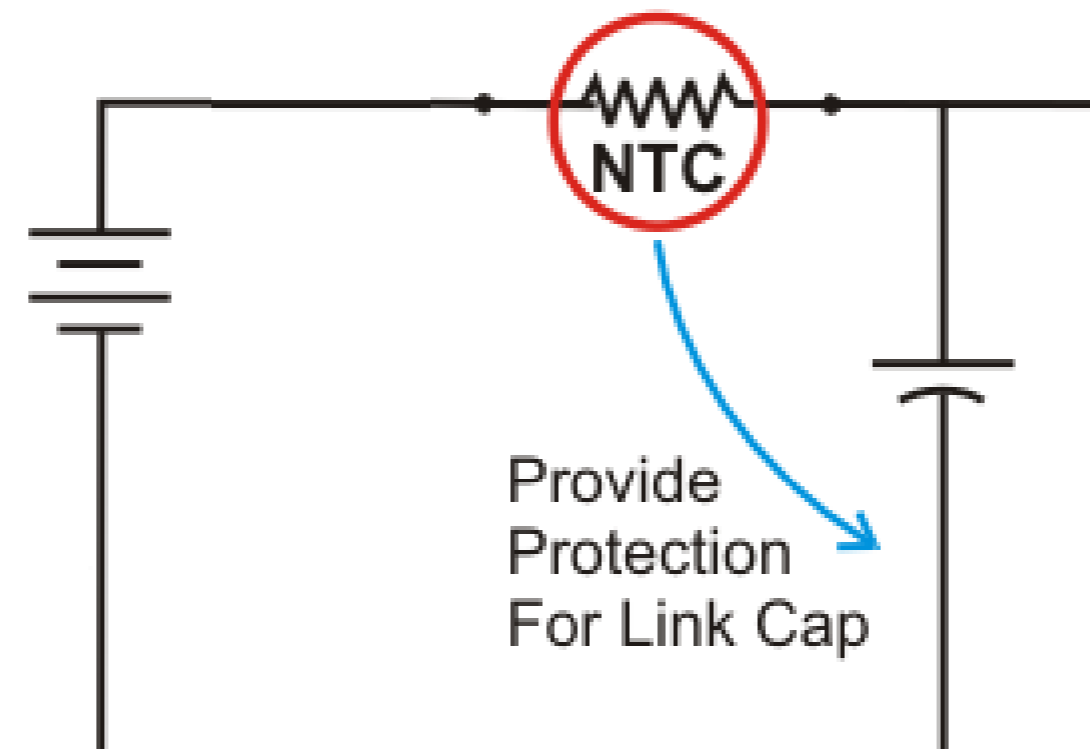
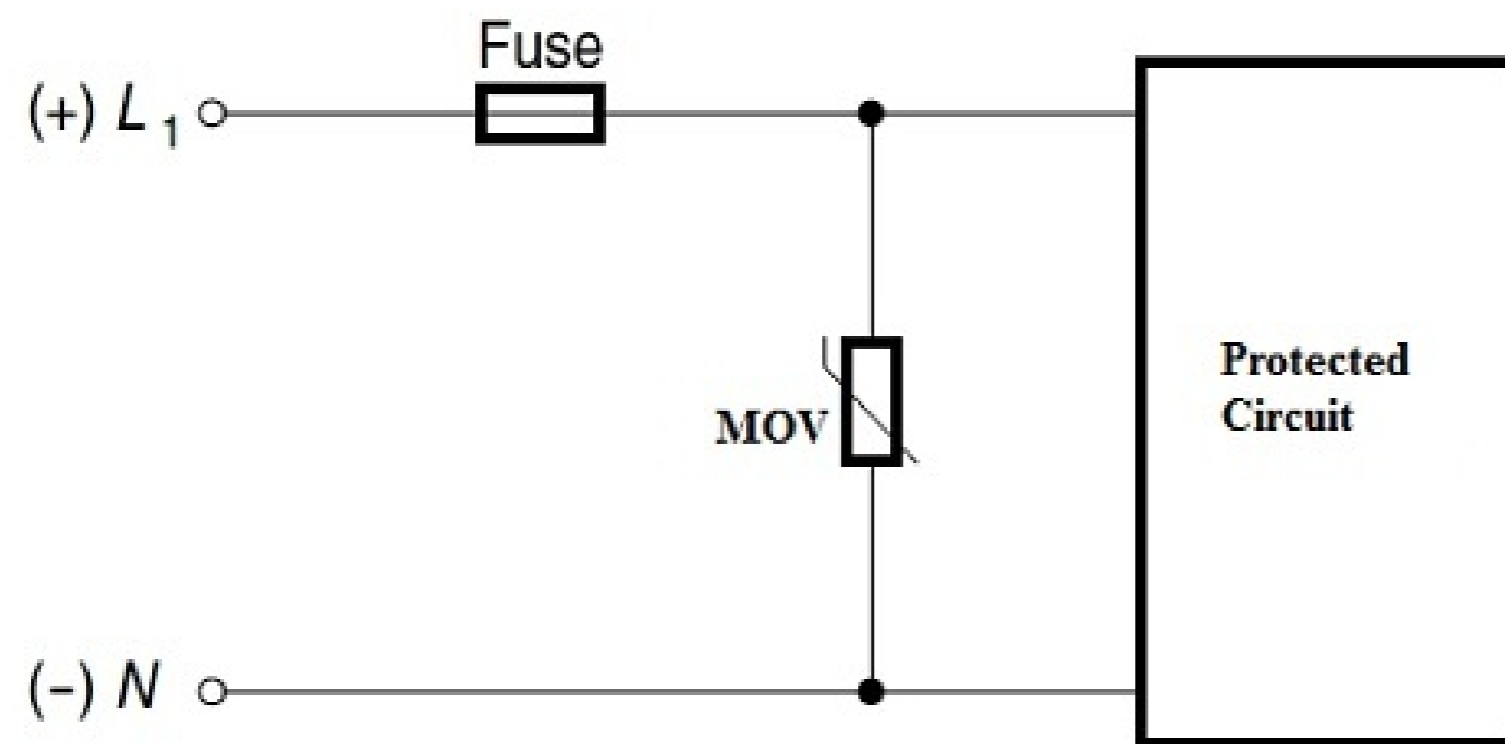


**KEMET**  
a YAGEO company

 **Pulse**  
a YAGEO company



# 2 - PROTECTIONS



$$VAC_{MOV} > VIN_{max}$$

$$I_{NTC} > I_{ppk}$$

$$V_{clamp_{TVS}} > V_O$$

$$I_{MOV} > Surge$$

# 3 – TRANSFORMER GOOD PRACTICES

Electromagnetic shield connected to primary GND

Split the primary into two windings

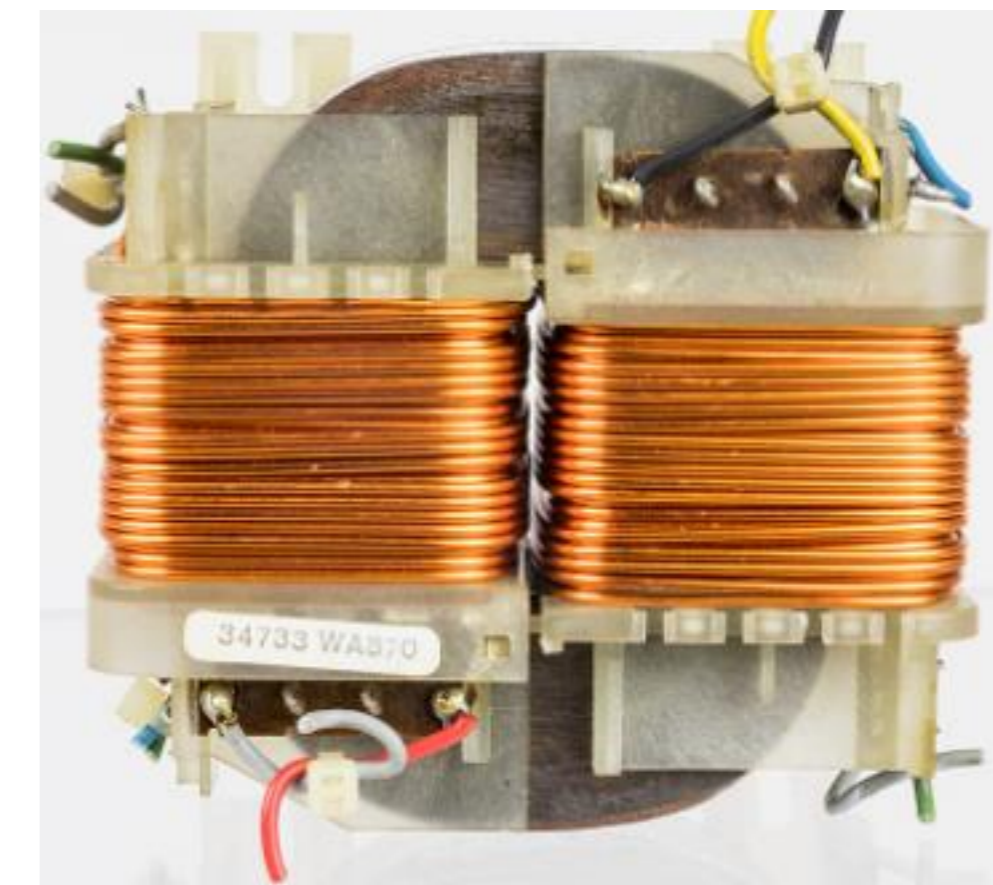
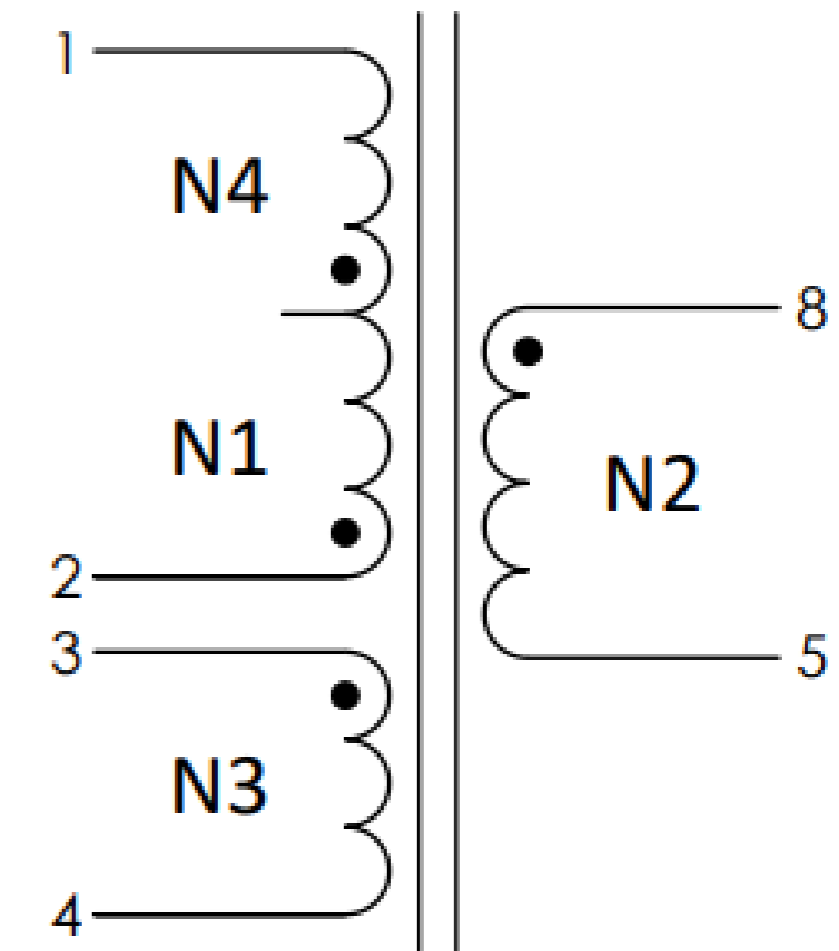
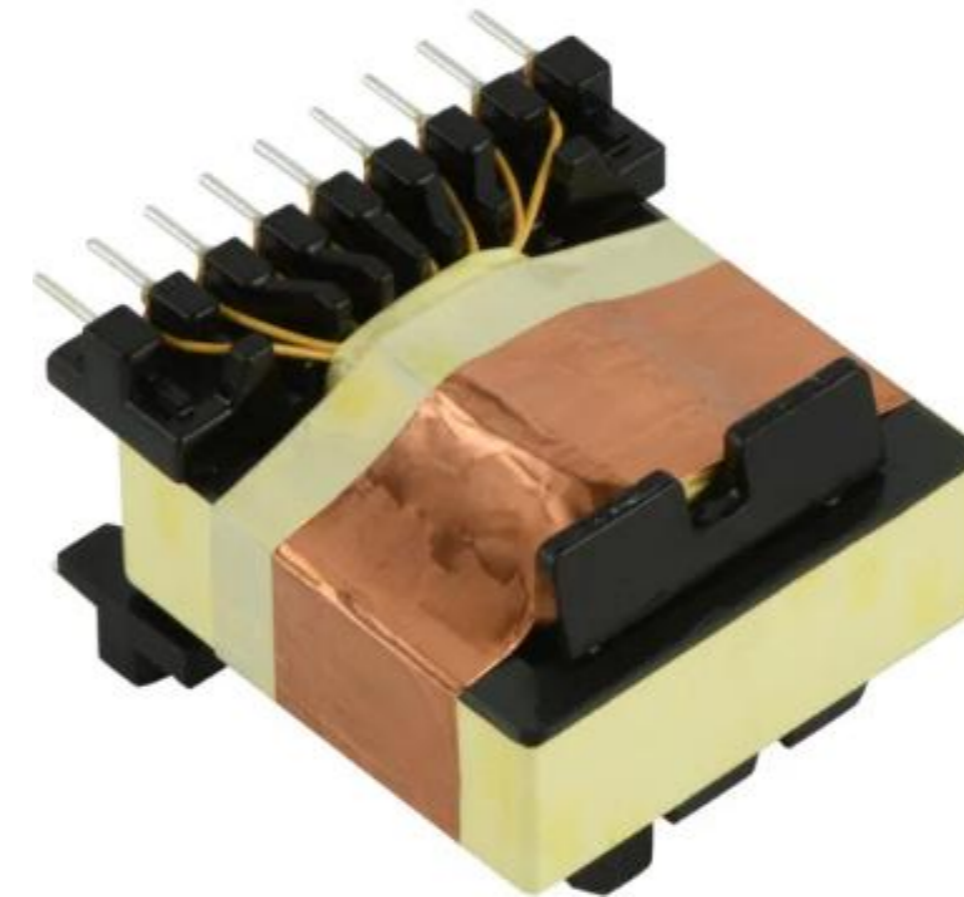
Evenly use the entire window area of the bobbin

$L_{leakage} < 3\% * L_{primary}$

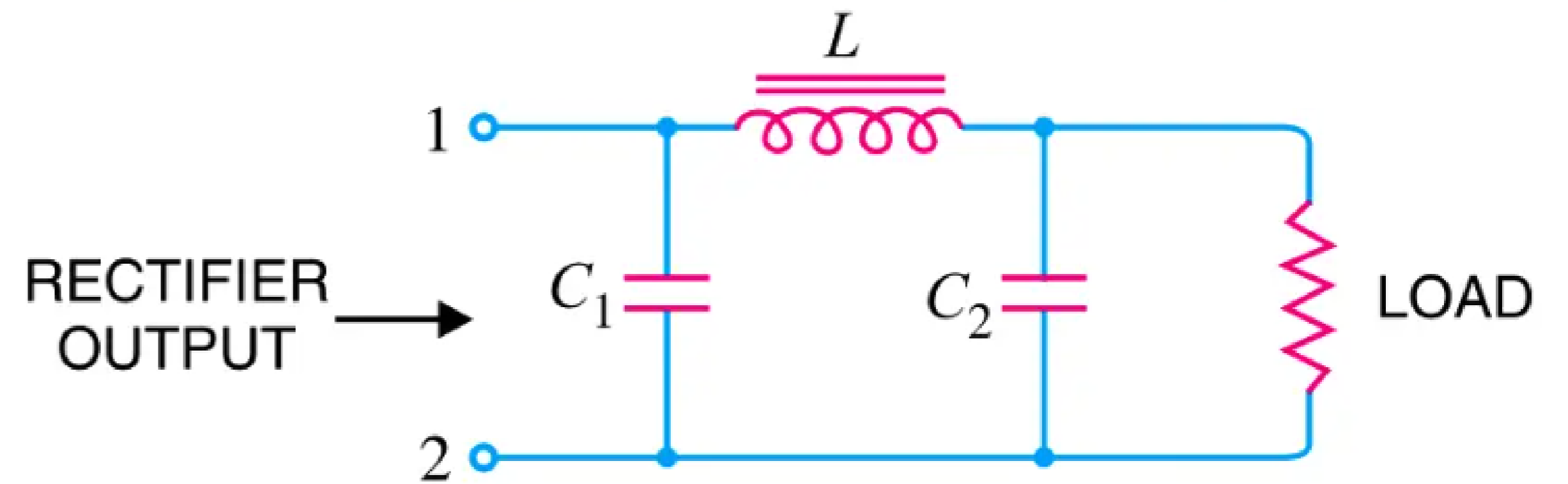
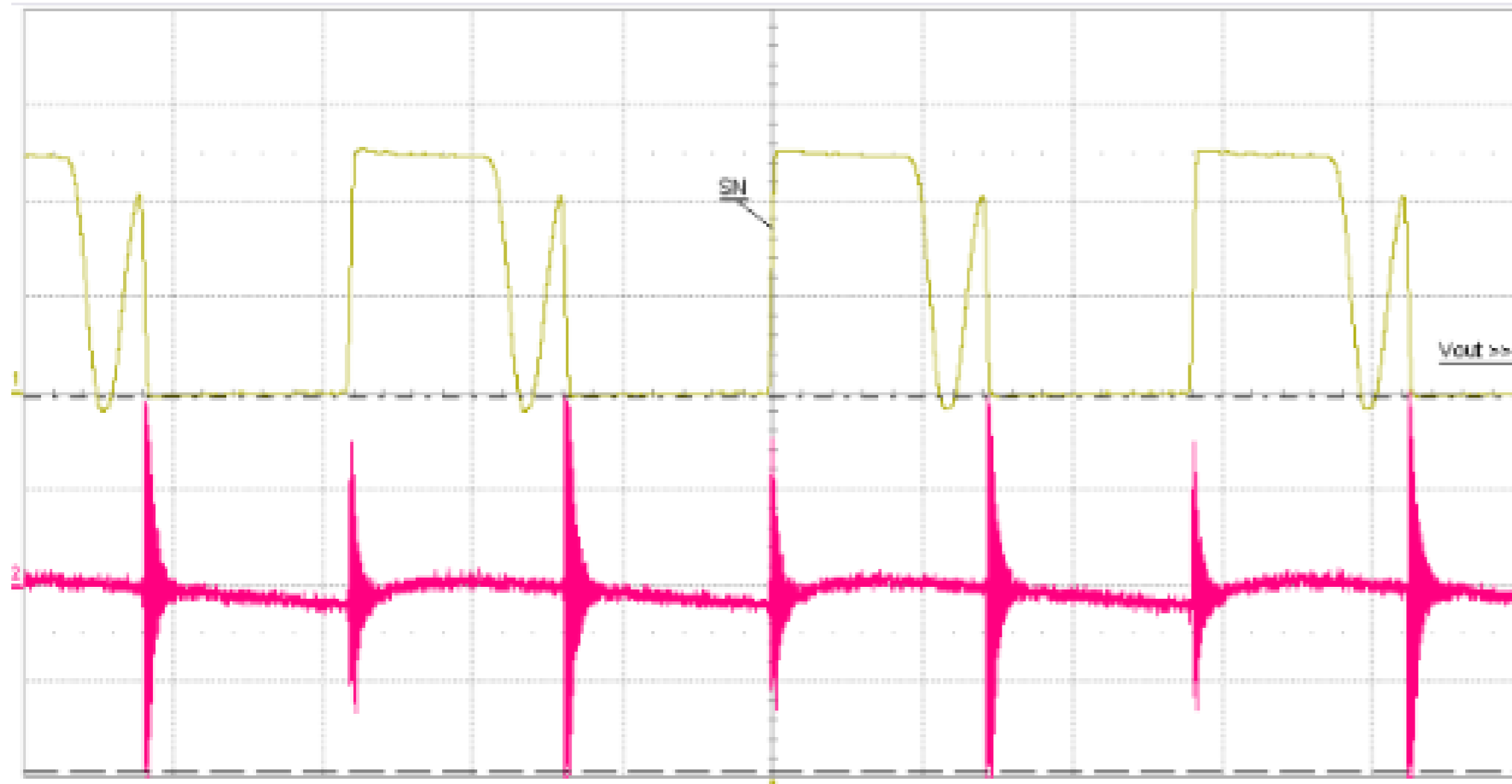
Use AWG compatible with the switching frequency to reduce the skin effect

LITZ wire reduces losses and leakage inductance

Central GAP improves magnetic flux uniformity



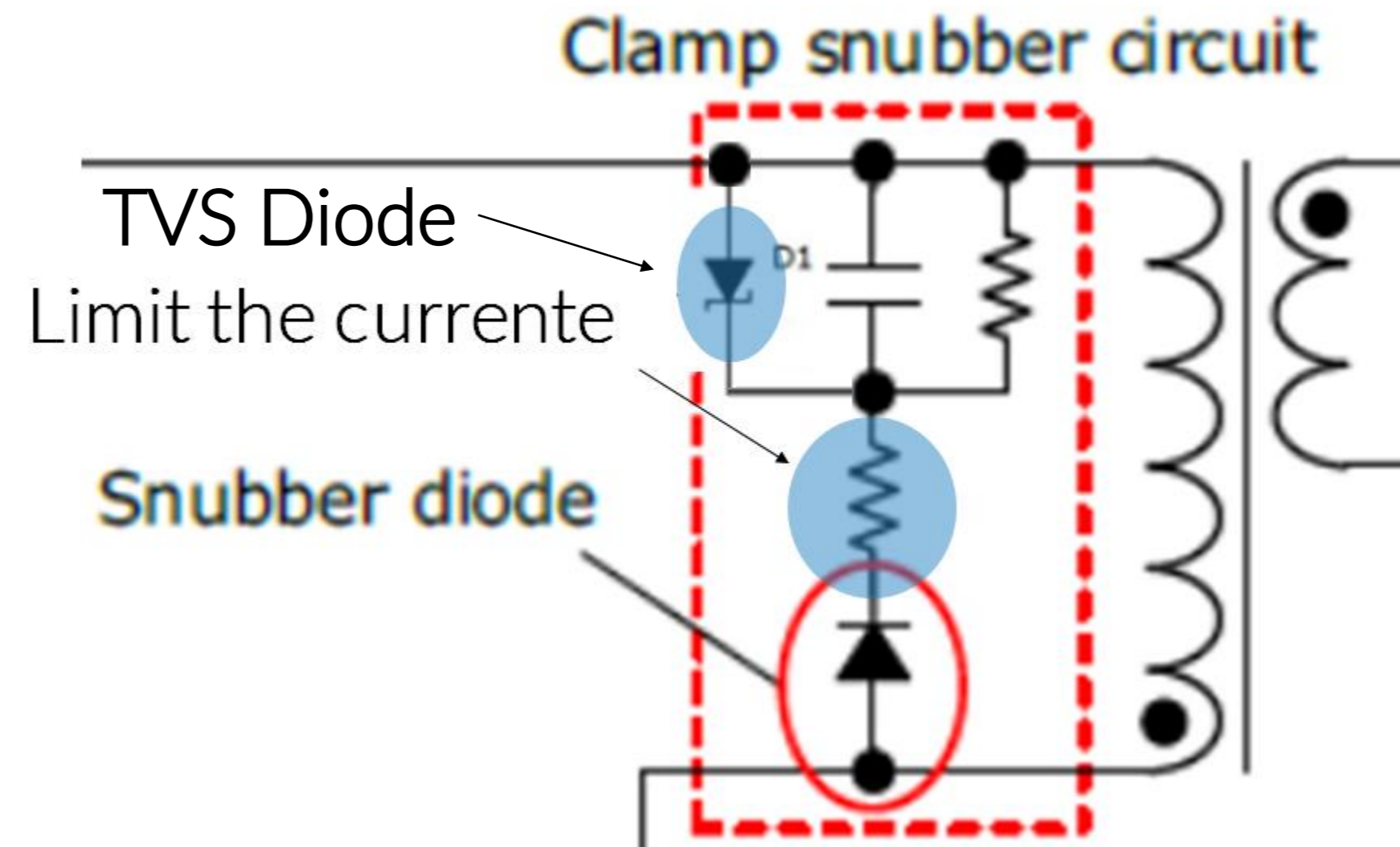
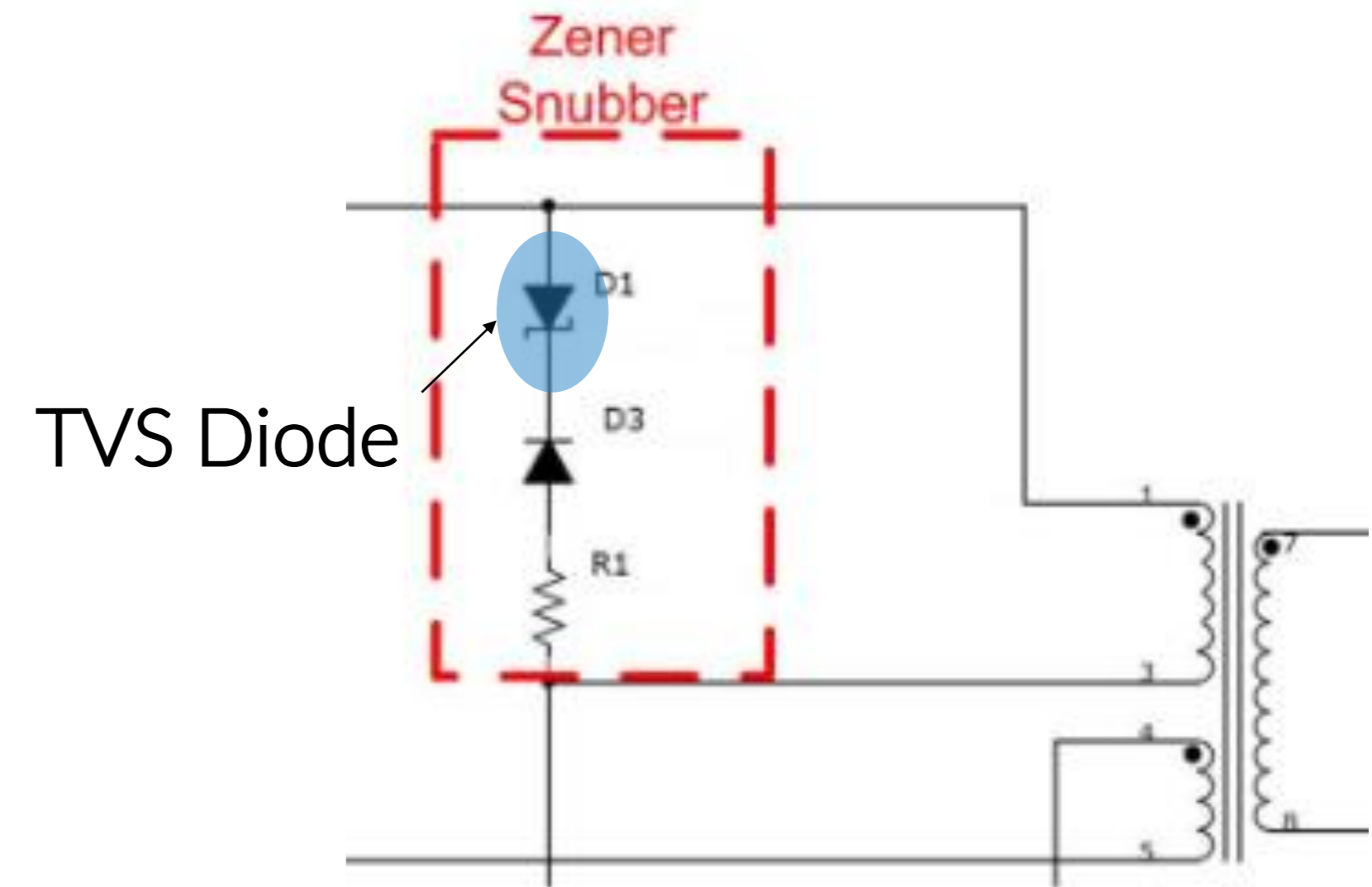
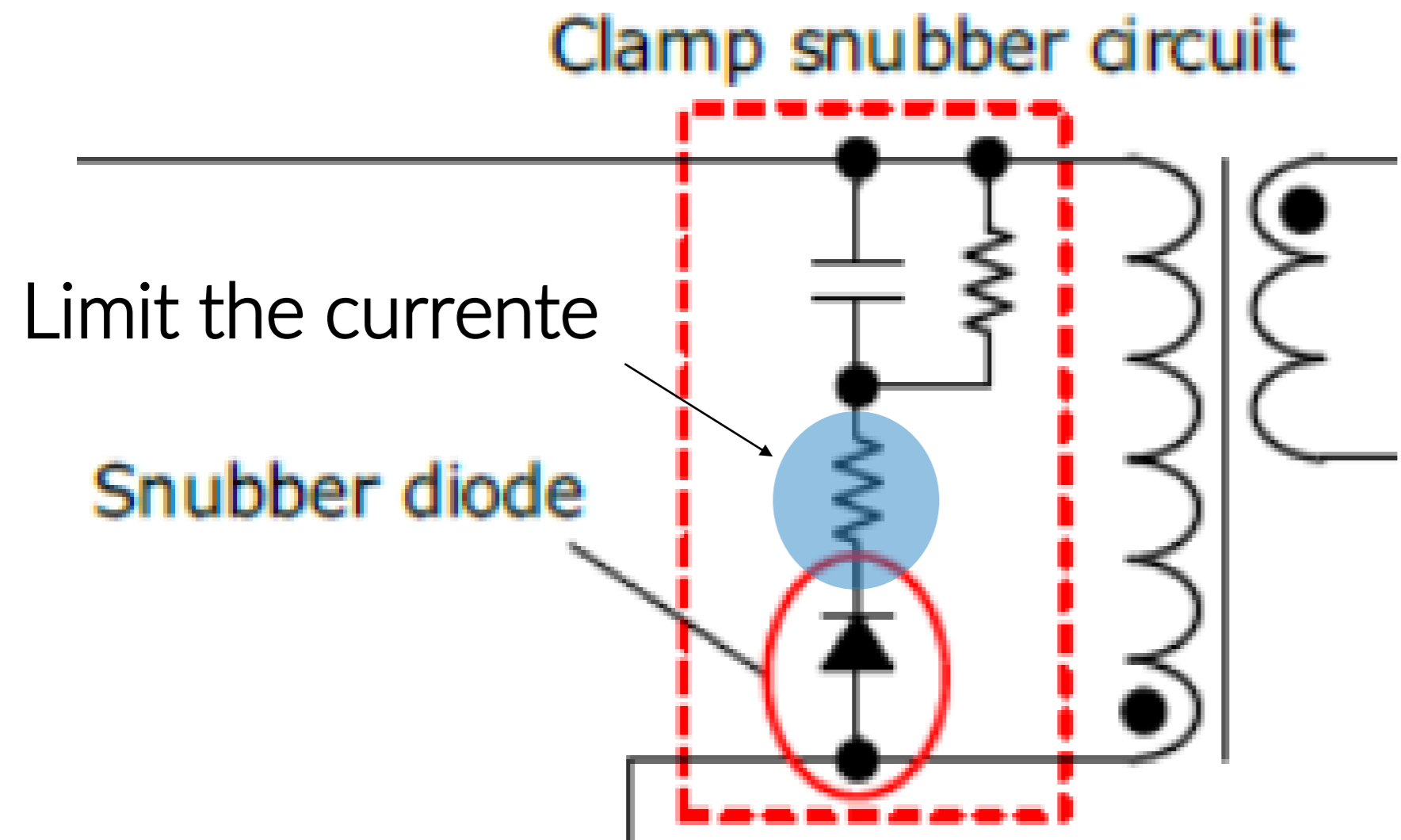
# 4 – OUTPUT FILTER



$$f_s = \frac{1}{2 * \pi * \sqrt{L * C_2}} \quad I_{L\_sat} > I_{spk}$$



# 5 – SNUBBER OPTIMIZATION



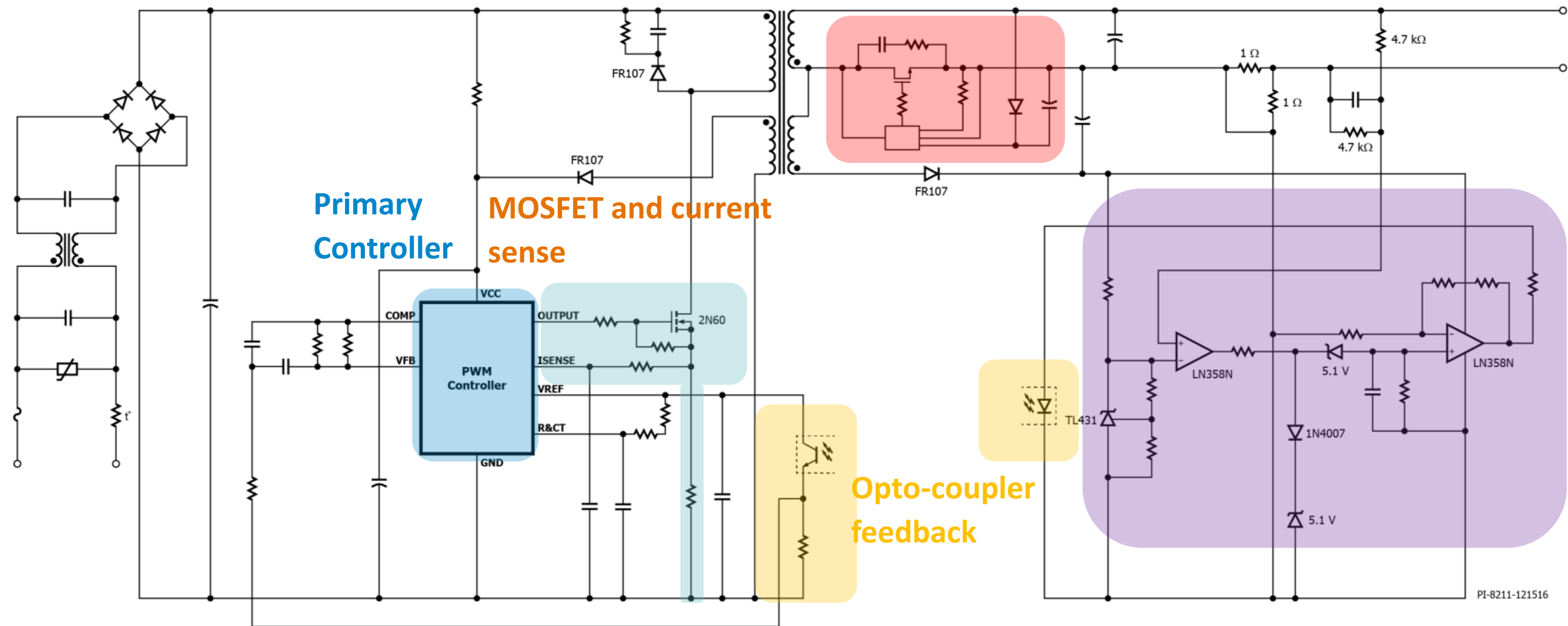
# TYPICAL FLYBACK CIRCUIT



EMI filter and bridge rectifier

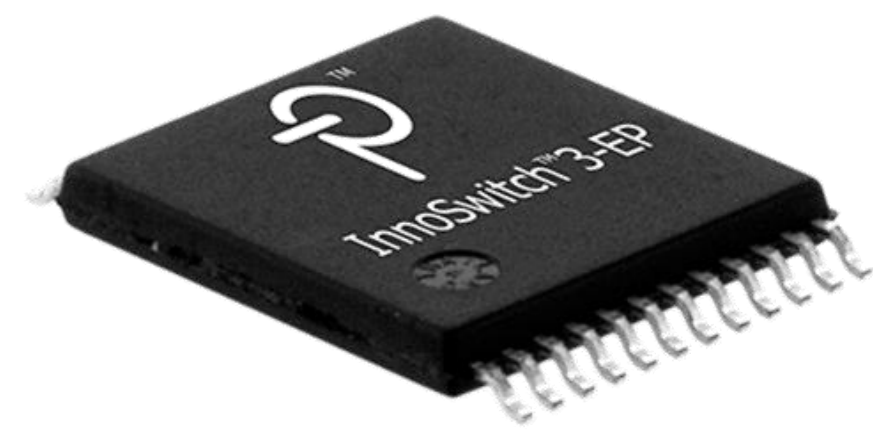
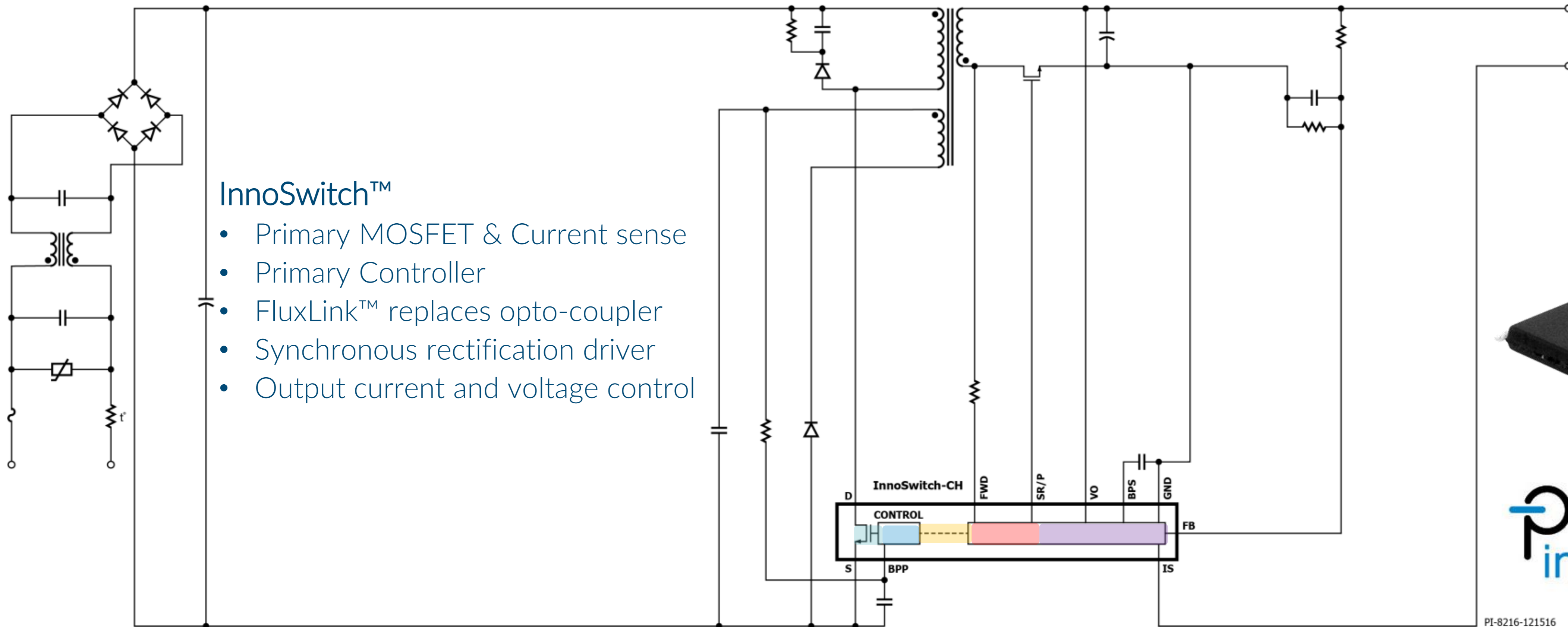
Isolation transformer

Synchronous rectification



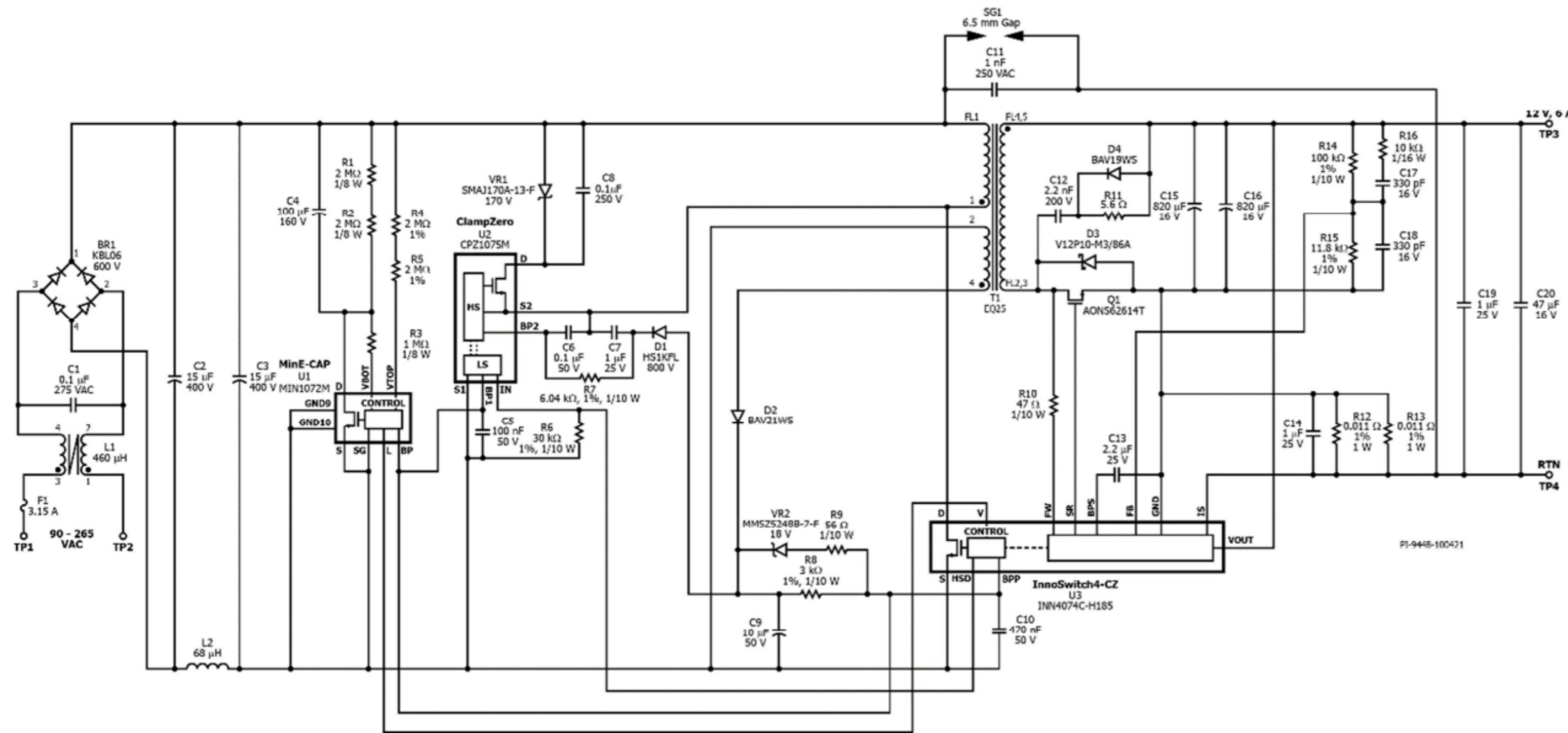
Conventional PSU - Typically around 60 + Components

# 6 – ADVANTAGES OF POWER INTEGRATIONS

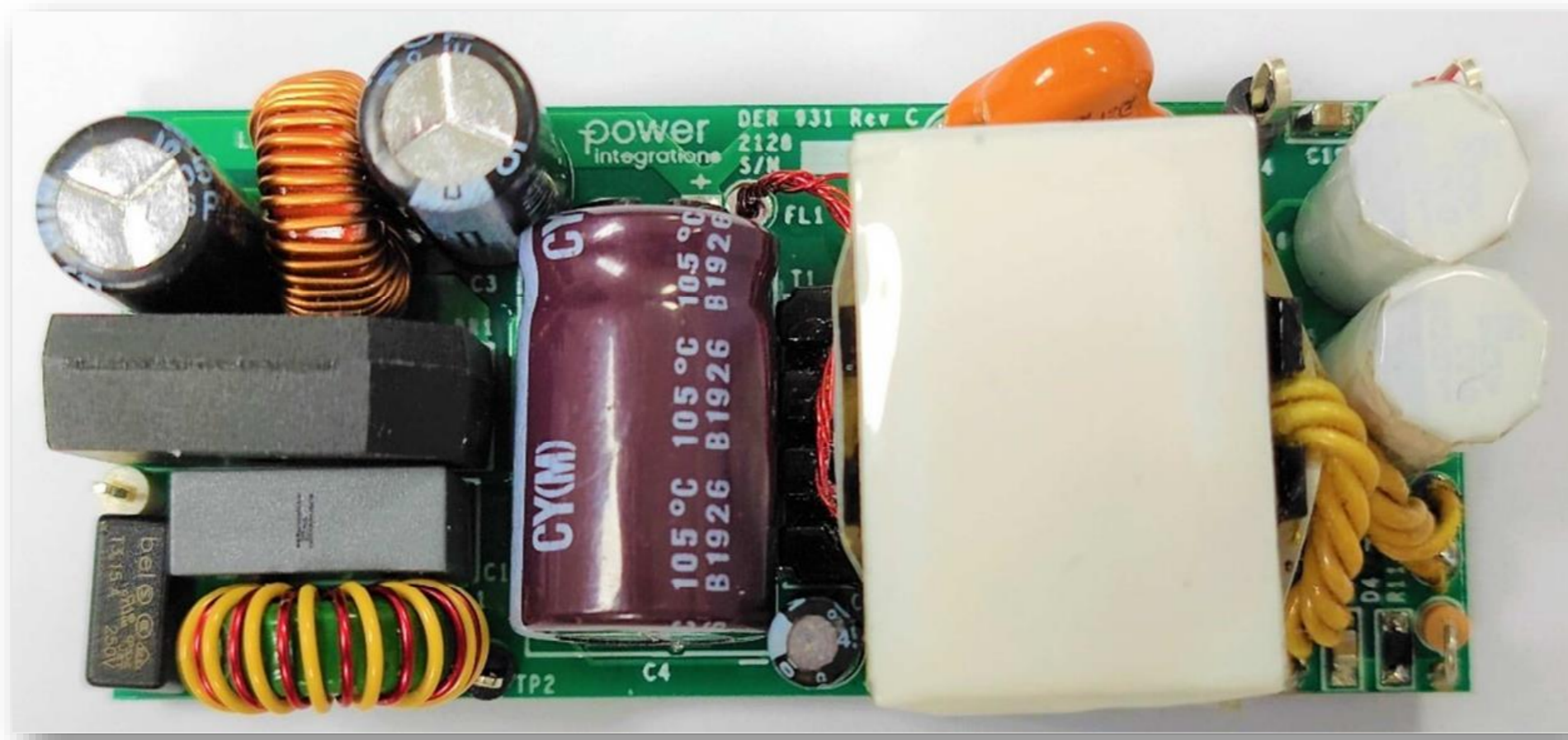


PSU using InnoSwitch - Typically <30 Components

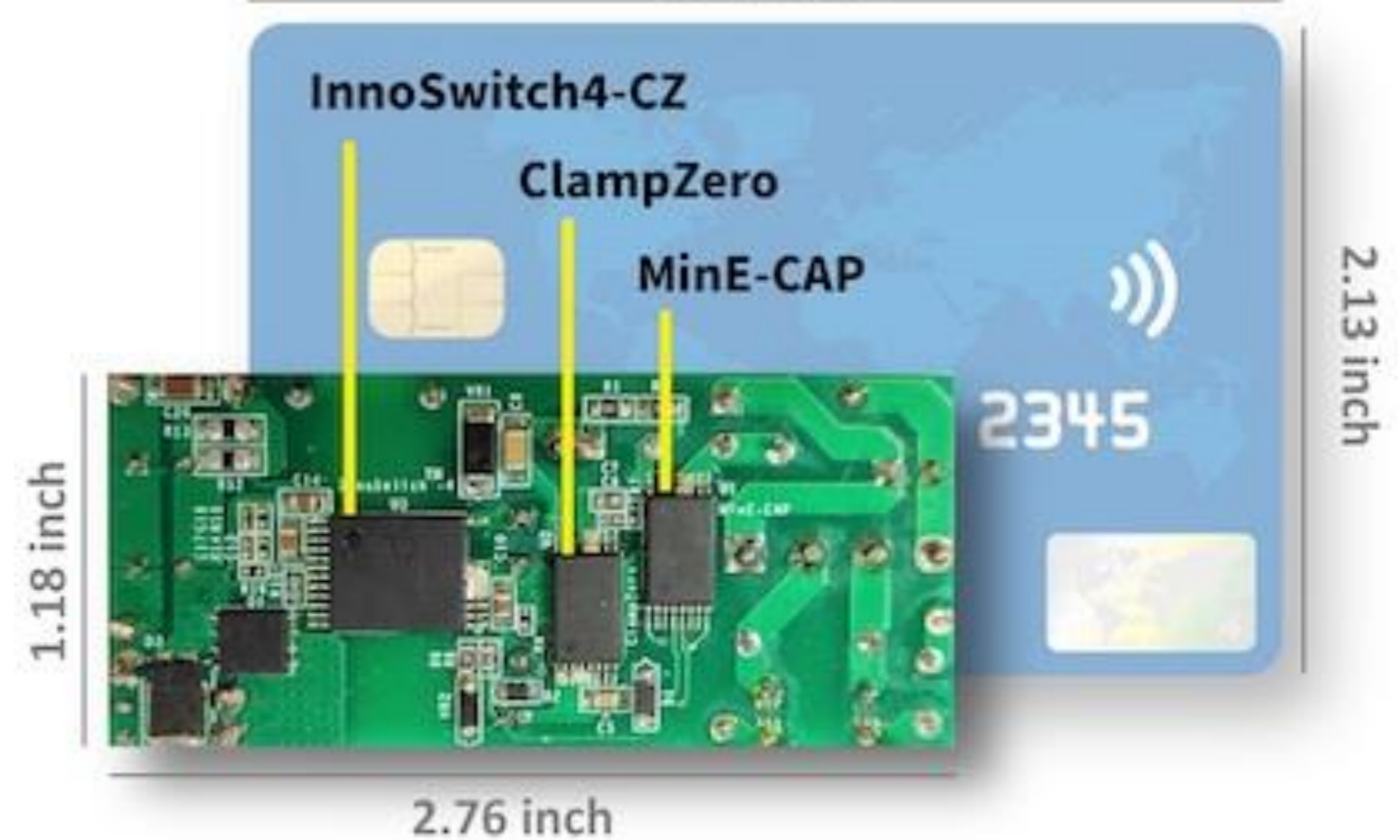
# DER-931: 72W SUPER COMPACT INDUSTRIAL POWER SUPPLY



- MinE-CAP enables 130uF input capacitance
- >100W peak power capability from 90-265Vac



3.37 inch



DER-931 board size compared to a credit card

<https://www.power.com/design-support/ac-dc-conversion/design-kits>

# REFERENCE DESIGN KITS (RDK)



Select	Image	Part #	Mfr.	Description	Datasheet	Availability	Pricing (USD)		
<input type="checkbox"/>		<b>Mfr. Part #</b> RDK-710  <b>Mouser Part #</b> 869-RDK-710	Power Integrations	Power Management IC Development Tools 12 W Dual Output Power Supply  <a href="#">Learn More</a>	<a href="#">Datasheet</a>	4 In Stock	Price by Qty.  1: \$100.00	<input type="text"/> <input type="button" value="Buy"/>	 <a href="#">Details</a>
<input type="checkbox"/>		<b>Mfr. Part #</b> RDK-840Q  <b>Mouser Part #</b> 869-RDK-840Q	Power Integrations	Power Management IC Development Tools 30W INN3977CQ 30 VDC - 500 VDC  <a href="#">Learn More</a>	<a href="#">Datasheet</a>	3 In Stock	1: \$100.00	<input type="text"/> <input type="button" value="Buy"/>	 <a href="#">Details</a>
<input type="checkbox"/>		<b>Mfr. Part #</b> RDK-747  <b>Mouser Part #</b> 869-RDK-747	Power Integrations	Power Management IC Development Tools 65W INN3679C-H606 90 VAC - 265 Input  <a href="#">Learn More</a>	<a href="#">Datasheet</a>	7 In Stock	1: \$100.00	<input type="text"/> <input type="button" value="Buy"/>	 <a href="#">Details</a>
<input type="checkbox"/>		<b>Mfr. Part #</b> RDK-801  <b>Mouser Part #</b> 869-RDK-801	Power Integrations	LED Lighting Development Tools 100W 2-Stage Kit PFS7626C PowiGan  <a href="#">Learn More</a>	<a href="#">Datasheet</a>	4 In Stock	1: \$100.00	<input type="text"/> <input type="button" value="Buy"/>	 <a href="#">Details</a>
<input type="checkbox"/>		<b>Mfr. Part #</b> RDK-872	Power Integrations	Power Management IC Development Tools 70 W Single-Phase Inverter	<a href="#">Datasheet</a>	3 In Stock	1: \$100.00	<input type="text"/> <input type="button" value="Buy"/>	 <a href="#">Details</a>

## Start Designing

## Welcome to PI Expert Online

-  New Design
-  Open Design
-  Component Library
-  Firmware Configuration

-  Preferences
-  Getting Started with PI Expert Online
-  About PI Expert
-  Feedback

### Product Portfolio

#### New Design

Select Topology and Family, then choose application type

Quick select (Enter - PI Expert, Shift+Enter - PI Xls)

- InnoSwitch-5
  - InnoSwitch5-Pro Flyback
- InnoSwitch-4
  - InnoSwitch4-CZ Flyback**
  - InnoSwitch4-CZ USB-PD Flyback
  - InnoSwitch4-Pro ACF Flyback
  - InnoSwitch4-Pro QR Flyback
  - InnoSwitch4-QR Flyback
- InnoSwitch-3
  - InnoSwitch3-CE Flyback
  - InnoSwitch3-CP Flyback
  - InnoSwitch3-EP Flyback
  - InnoSwitch3-TN Flyback
  - InnoSwitch3-Pro Flyback
  - InnoSwitch3-PD Flyback
  - InnoSwitch3-EP 900V Flyback
  - InnoSwitch3-EP 1250V Flyback
  - InnoSwitch3-EP 1700V Flyback
  - InnoSwitch3-AQ Flyback

#### Product Filter

Application \*

Output Power \*

Input type

# of outputs

Isolated supply

Output Type

Topology

High PF / Low THD

HELP ME CHOOSE

- PI Expert
- PI Xls
- Help

Cancel

# HTTPS://PIEXPERTONLINE.POWER.COM/

# NEED HELP FOR A PSU DESIGN?

Please contact [guarizo@bpmrep.com.br](mailto:guarizo@bpmrep.com.br) for support.

<b>Project Request Table</b>	<b>To be completed</b>
Company Name	
Design Engineer (contact information)	
Project Name	
Project Stage (R&D / Concept / Design / Prototype)	
Current solution (Do you use STM, On-semi, NXP, etc)	
Application (Appliances, Lighting controls...)	
Estimated Annual Usage (Kpcs./year)	
Schedule Production Release	
Build Location & Contract Manufacturer's Name	
Preferred Authorized Distributor:	
PI Solution - Part Number (PI will recommend)	
Input Voltage Range	<b>VAC</b>
Output power level range	<b>W</b>
Output Voltage Required	<b>V</b>
Output Current Required	<b>Amps</b>
Constant Voltage or Constant Current performance required (CV or CC)	
Output tolerance (%)	<b>%</b>
Isolated (Yes or No) (What topology? Flyback, Buck, buck-boost...)	
Target Efficiency (%)	<b>%</b>
Ambient Temperature (°C)	<b>°C</b>

**THANK YOU**

**Any**  
**Questions ?**

# OBRIGADO!



Patrocinado por



[www.embarcados.com.br](http://www.embarcados.com.br)



[linkedin.com/embarcados](https://www.linkedin.com/company/embarcados)



[@portalembarcados](https://www.instagram.com/portalembarcados)



[youtube/Embarcados TV](https://www.youtube.com/EmbarcadosTV)